

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
11 April 2002 (11.04.2002)

PCT

(10) International Publication Number
WO 02/28321 A2

(51) International Patent Classification⁷: **A61F 2/24**

(21) International Application Number: PCT/US01/42311

(22) International Filing Date:
26 September 2001 (26.09.2001)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
09/680,202 5 October 2000 (05.10.2000) US

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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW.

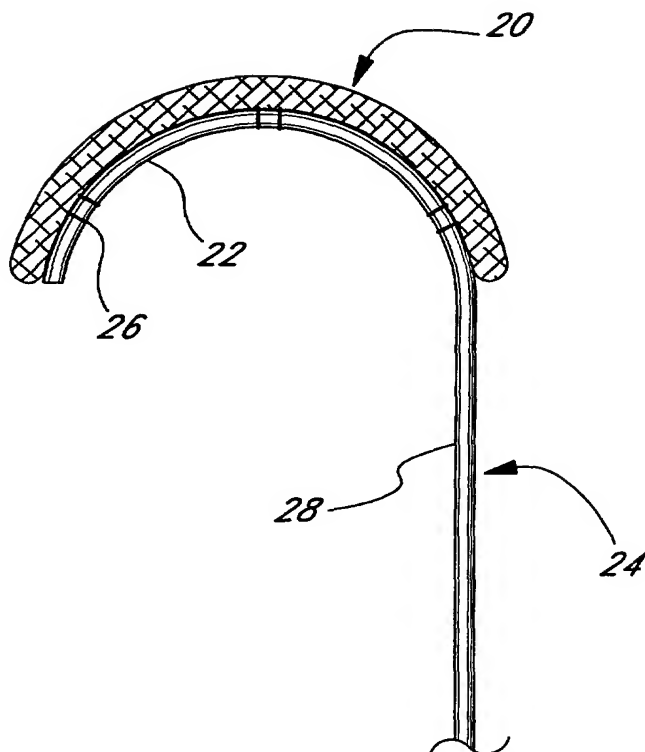
(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report

[Continued on next page]

(54) Title: LOW-PROFILE HEART VALVE SEWING RING AND METHOD OF USE



(57) Abstract: An annuloplasty repair segment and template for heart valve annulus repair. The elongate flexible template may form a distal part of a holder that also has a proximal handle. Alternatively, the template may be releasably attached to a mandrel that slides within a delivery sheath, the template being released from the end of the sheath to enable manipulation by a surgeon. A tether connecting the template and mandrel may also be provided. The template may be elastic, temperature responsive, or multiple linked segments. The template may be aligned with the handle and form a two- or three-dimensional curve out of alignment with the handle such that the annuloplasty repair segment attached thereto conforms to the curve. The template may be actively or passively converted between its straight and curved positions. The combined holder and ring is especially suited for minimally-invasive surgeries in which the combination is delivered to an implantation site through a small access incision with or without a cannula, or through a catheter passed through the patient's vasculature.



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LOW-PROFILE HEART VALVE SEWING RING AND METHOD OF USE

5 Field of the Invention

The present invention relates generally to medical devices and particularly to heart valve prostheses having a low-profile sewing ring that enables larger valve orifices to be used.

10 Background of the Invention

Prosthetic heart valves are used to replace damaged or diseased heart valves. In vertebrate animals, the heart is a hollow muscular organ having four pumping chambers: the left and right atria and the left and right ventricles, each provided with its own one-way valve. The natural heart valves are identified as
15 the aortic, mitral (or bicuspid), tricuspid and pulmonary valves. Prosthetic heart valves can be used to replace any of these naturally occurring valves, although repair or replacement of the aortic or mitral valves is most common because they reside in the left side of the heart where pressures are the greatest.

Two primary types of heart valve replacements or prostheses are known.
20 One is a mechanical-type heart valve that uses a ball and cage arrangement or a pivoting mechanical closure to provide unidirectional blood flow. The other is a tissue-type or "bioprosthetic" valve which is constructed with natural-tissue valve leaflets which function much like a natural human heart valve's, imitating the natural action of the flexible heart valve leaflets which seal against each other to
25 ensure the one-way blood flow. In both types of prosthetic valves, a biocompatible fabric-covered suture or sewing ring or cuff on the valve body (mechanical) or stent (tissue-type) provides a platform for attaching the valve to the annulus of the particular valve being replaced.

The valves of the heart separate chambers therein, and are each mounted in
30 an annulus therebetween. The annuluses comprise dense fibrous rings attached

either directly or indirectly to the atrial and ventricular muscle fibers. In a valve replacement operation, the damaged leaflets are excised and the annulus sculpted to receive a replacement valve. Ideally the annulus presents relatively healthy tissue that can be formed by the surgeon into a uniform ledge projecting into the orifice left by the removed valve. The time and spacial constraints imposed by surgery, however, often dictate that the shape of the resulting annulus is less than perfect for attachment of a sewing ring. Moreover, the annulus may be calcified as well as the leaflets and complete annular debridement, or removal of the hardened tissue, results in a larger orifice and less defined annulus ledge to which to attach the sewing ring. In short, the contours of the resulting annulus vary widely after the natural valve has been excised.

Conventional placement of the valve is intra-annular, with the valve body deep within the narrowest portion of the annulus to enhance any seal effected by the sewing ring/suture combination and reduce the chance of perivalvular leakage. Surgeons report using at least 30 simple sutures or 20 mattress-type sutures to prevent leakage. Mattress sutures are more time consuming and essentially comprise double passes of the needle through the tissue with one knot.

Naturally, the implantation of a prosthetic heart valve, either a mechanical valve or a bioprosthetic valve (i.e., "tissue" valve), requires a great deal of skill and concentration given the delicate nature of the native heart tissue, the spatial constraints of the surgical field and the criticality of achieving a secure and reliable implantation. It is of equal importance that the valve itself has characteristics that promote a long valve life and that have minimal impact on the physiological makeup of the heart environment.

In view of the foregoing, it is evident that an improved sewing ring that addresses the apparent deficiencies in existing sewing rings is necessary and desired. That is, there is a need for a sewing ring that increases the orifice area of the valve while at the same time simplifying the fabrication and implantation steps.

Summary of the Invention

The present invention provides an improved sewing ring and sewing ring/stent assembly that facilitates manufacture and implantation of heart valves. The sewing ring is adapted to pivot or move outward from the stent, thus enabling a surgeon during the implantation procedure to more easily isolate the sewing ring against the native tissue and away from the stent and tissue leaflets. Thus, there is less chance of the surgeon puncturing the leaflets. Furthermore, the compliance of the sewing ring, or ability to pivot the ring away from the stent, enables the sewing ring to be made smaller in the radial dimension, and thus the overall valve orifice size can be increased. Additionally, the manufacturing process is facilitated because various regions around the stent can be more easily visualized and accessed by virtue of the movable sewing ring.

In one aspect, the present invention provides a sewing ring attached to a generally annular periphery of a heart valve. The sewing ring includes a suture-permeable ring attached to the heart valve periphery and configured to pivot from a first position substantially adjacent the periphery to a second position outward from the first position. The sewing ring desirably comprises a suture-permeable insert ring and a fabric cover. The insert ring may be substantially planar. The fabric covering the insert ring also desirably covers a portion of the heart valve. Moreover, the fabric covering both the insert ring and a portion of heart valve also preferably connects the ring to the heart valve periphery. A seam may be provided wherein the sewing ring pivots between the first and second positions about the seam. In one embodiment, the first and second positions are stable such that the sewing ring is bi-stable.

In a further aspect, a heart valve having an inflow end and an outflow end is provided, comprising a generally annular stent, and a suture-permeable sewing ring attached to a periphery thereof. The sewing ring is movable between two positions, wherein in the first position the sewing ring extends generally toward the outflow end of the valve and in the second position the

sewing ring extends generally toward the inflow end of the valve. The sewing ring may comprise an insert ring and a fabric cover, and the fabric covering the insert ring may also cover a portion of the stent. In a preferred embodiment, the sewing ring attaches to the stent exclusively with a portion of a fabric that also covers a portion of the sewing ring. A seam is desirably provided in the fabric at the line of attachment between the sewing ring and the stent, wherein the sewing ring pivots about the seam between the first and second positions. The first and second positions may be stable, and the insert ring may be frustoconical in shape such that in the first position the ring extends toward the outflow end and in the second position the ring extends toward the inflow end. Furthermore, the insert ring may be provided with alternating radially thick and thin regions, or it may have a radially undulating shape, to facilitate movement between the first and second positions.

In another aspect, the present invention provides a heart valve including a generally annular stent having a periphery, a tubular fabric, and a generally annular suture-permeable insert sized at least as large as the stent periphery. The stent and insert are connected together exclusively by a portion of the fabric that permits relative outward pivoting of the insert with respect to the stent. In a preferred embodiment, the fabric at least partly covers both the stent and insert. A seam may be provided in the fabric at the line of attachment between the insert and the stent to provide a discrete pivot line. In a preferred embodiment, the tubular fabric is a single piece prior to assembly of heart valve, and desirably encompasses both the stent and insert. The stent may have an undulating outflow edge comprising alternating commissures and cusps, wherein the fabric covers the outflow edge. The insert is desirably disposed around stent to pivot about the outer surface thereof, and a sewing tab along the undulating outflow edge is desirably sewn directly to the stent to prevent relative movement of the fabric upon pivoting of the insert.

In a further embodiment, a method of implanting a heart valve in host tissue (e.g., an aortic annulus) is provided. The heart valve has an inflow end

and an outflow end, and a sewing ring attached to a periphery thereof. The method includes positioning the sewing ring to extend generally toward the inflow end of the valve, attaching the sewing ring to the host tissue, and re-positioning the valve with respect to the attached sewing ring so that the sewing
5 ring extends generally toward the outflow end of the valve. The method of attachment preferably comprises suturing. The method also may include providing the heart valve having a stent and a plurality of leaflets supported thereby, the sewing ring being located substantially adjacent the valve when extending generally toward the inflow end of the valve. The method of re-
10 positioning may thus include inverting the sewing ring by pivoting it outward from the position substantially adjacent the valve. In one embodiment, the sewing ring is configured and attached to the stent so as to be bi-stable between the two positions.

Further, the present invention provides a method of assembling a heart
15 valve, including providing a generally annular stent having a periphery, a tubular fabric, and a generally annular suture-permeable insert ring sized at least as large as the stent periphery. The method includes connecting the stent and insert ring with the fabric to permit relative outward pivoting of the fabric-covered insert ring with respect to the stent. The method may include
20 completely covering the stent with the tubular fabric prior to connecting the insert ring with the fabric. Furthermore, the tubular fabric preferably consists of a single piece, wherein the method includes covering both the stent and the insert ring with the single piece. The method further may include holding a portion of tubular fabric against the annular stent using an assembly fixture.
25 The assembly fixture desirably comprises an annular member and is mounted for rotation about an assembly handle. The handle has an elongated grip, wherein the axis of rotation of the assembly fixture is angled with respect to the grip.

A further understanding of the nature and advantages of the invention will become apparent by reference to the remaining portions of the specification and drawings.

5 Brief Description of the Drawings

Figure 1 is a perspective view of a stent assembly used in an exemplary mitral or pulmonary position heart valve of the present invention;

Figure 2 is a perspective view of a suture-permeable insert for an exemplary mitral or pulmonary position heart valve sewing ring of the present
10 invention;

Figures 3A and 3B are perspective views of initial steps in an assembly process of a heart valve of the present invention wherein a tubular fabric covering is wrapped around the stent assembly of Figure 1;

Figure 3C is a cross-sectional view taken along line 3C-3C of Figure 3B;
15 Figures 4A and 4B are perspective views of further steps in the heart valve assembly process in which the fabric covering is attached along the outflow edge of the stent assembly;

Figure 5A is a perspective view of a further step in the heart valve assembly process in which free edges of the tubular fabric covering are created
20 in preparation for addition of the insert shown in Figure 2;

Figure 5B is a cross-sectional view taken along line 5B-5B of Figure 5A;

Figure 6A is a perspective view of a further step in the heart valve assembly process wherein the insert of Figure 2 is positioned around the stent
25 assembly of Figure 1, with the fabric covering therebetween, and with the help of an assembly fixture;

Figure 6B is a cross-sectional view taken along line 6B-6B of Figure 6A;

Figure 7A is a perspective view of a further step in a heart valve
30 assembly process wherein an outflow portion of the suture-permeable insert is

1. providing a holder having a flexible template adapted to attach to an annuloplasty repair segment, the template being convertible from a generally linear shape to a curved shape;
2. attaching an annuloplasty repair segment to the flexible template;
- 5 3. delivering the repair segment attached to the template to a heart valve annulus;
4. causing the template and repair segment to simultaneously undergo a shape change; and
5. attaching the annuloplasty repair segment to the annulus.

10 The method may also include a step of delivering the annuloplasty repair segment attached to the template through a minimally-invasive tube. The minimally invasive tube may be inserted through an access incision in the chest wall, or through an access incision in the peripheral vasculature and through vascular system, both into proximity within the annulus. The method may include
15 releasing the template from the end of the tube, and maintaining a tether connection between the template and an anchor mandrel from within the tube.

A further understanding of the nature and advantages of the invention will become apparent by reference to the remaining portions of the specification and drawings.

20

Brief Description of the Drawings

Figure 1 is an elevational view of a holder of the present invention having an annuloplasty repair segment attached to a flexible distal template;

Figure 2 is an elevational view of an alternative holder of the present invention having an annuloplasty repair segment attached to a flexible distal
25 template;

Figures 3A-D are elevational views of the deployment of the holder of Figure 1 from within a delivery tube;

Figure 4 is an elevational view of a still further holder of the present invention having an annuloplasty repair segment attached to a distal template having markers;

Figure 5 is an elevational view of another holder of the present invention
5 having an annuloplasty repair segment attached to a flexible distal template that can pivot with respect to a proximal handle;

Figure 6A and 6B are elevational views of the deployment of the holder of Figure 5;

Figures 7A and 7B are elevational views of another holder of the present
10 invention having an annuloplasty repair segment attached to a distal multi-segmented template that can curl with respect to a proximal handle upon actuation of a pull string;

Figures 8A-8C are perspective views of a further holder of the present invention having an annuloplasty repair segment attached to a distal template
15 that is biased to curl in three-dimensions with respect to a proximal handle;

Figures 9A and 9B are perspective views of an annuloplasty delivery system of the present invention having an annuloplasty repair segment attached to a template that is biased to curl when ejected from a proximal delivery tube;

Figure 10 is a perspective exploded view of the annuloplasty delivery
20 system of Figures 9A and 9B;

Figure 11 is an enlarged perspective view of the distal end of the annuloplasty delivery system of Figures 9A and 9B;

Figures 12 and 12A are schematic illustrations depicting a human chest and the disposition of a right parasternal incision in connection with an aortic surgery
25 procedure in accordance with the present invention;

Figure 13 is a pictorial illustration depicting the right parasternal incision of Figure 12 showing respective costal cartilages;

Figure 14 is a pictorial illustration depicting the right parasternal incision of

Figure 12 after respective costal cartilage units are excised and incision retracted;

Figure 15 is a pictorial illustration depicting the right parasternal incision of Figure 12 after the aortic valve is removed, with traction sutures placed at the commissures;

5 Figure 16 is a pictorial illustration depicting the right parasternal incision of Figure 12 after the aorta is opened to expose the aortic valve, and injection of cardioplegia into the coronary ostia;

Figure 17 is a pictorial illustration of the implantation of an annuloplasty ring of the present invention to repair the aortic valve;

10 Figure 18 is a pictorial illustration depicting the surgery field of Figure 17 after an incision of the right atrium;

Figure 19 is a pictorial illustration depicting an alternative way of exposing the surgical field of Figure 17;

15 Figure 20 is a pictorial illustration of the performance of an annuloplasty in the surgical field of Figure 17;

Figure 21 is a pictorial illustration of the performance of an annuloplasty in the surgical field of Figure 17; and

Figure 22 is a pictorial illustration of the completion of an annuloplasty in the surgical field of Figure 17.

20

Description of the Preferred Embodiments

The present invention provides a number of different templates for delivering and facilitating implantation of annuloplasty rings or repair segments.

25 It should be understood that the term annuloplasty ring or repair segments refers to any generally elongated structure used in annulus repair, whether straight or curved. For example, an annuloplasty ring is conventionally understood to provide either a complete or substantially complete loop sized to correct a misshapen and or dilated native annulus. In many instances, a partial

ring or even a straight repair segment may be used around just a portion of the annulus, such as around the posterior edge. Consequently, the term "annuloplasty repair segment" as used herein is intended to encompass all of such structures. Additionally, although annuloplasty repair devices are typically suture-permeable, the use of the invention to implant other structures which are
5 attached to the annulus without passage of sutures therethrough is also contemplated.

A first embodiment of the present invention is illustrated in Figure 1 in which an annuloplasty repair segment 20 is attached to a curved portion 22 of a
10 delivery template 24. The annuloplasty repair segment 20 is flexible and conforms to the curved portion 22 by virtue of a plurality of attaching sutures 26, or other similar expedient.

The template 24 comprises the curved portion 22 defining a distal end, and a generally straight, elongated shaft portion 28 defining a proximal end.
15 Depending on the implantation technique, the shaft 28 may be flexible or rigid. The curved portion 22, on the other hand, is highly flexible, preferably elastic. Specifically, curved portion 22 may be formed of a biocompatible metal such as stainless-steel or Elgiloy, or from a super-elastic material such as Nitinol. The material used for the curved portion 22 may be the same as that used for the
20 shaft portion 28, or the two portions may be formed of different material and connected using conventional means. The usage of the template 24 will be described below with respect to Figures 3A-3C.

Figure 2 illustrates an alternative embodiment of the present invention similar to that shown in Figure 1, with an annuloplasty repair segment 20
25 supported on a curved wire-like portion 30 of a template 32. Again, the template 32 comprises the wire-like portion 30 on the distal end, and a shaft portion 34 on the proximal end.

In contrast to the suture attachment means shown in Figure 1, the curved wire-like portion 30 passes through the body of the annuloplasty repair segment 20 to secure it thereto. In this regard, therefore, the annuloplasty repair segment 20 must be sufficiently permeable for the wire-like portion 30 to pass
5 therethrough. In one embodiment, the annuloplasty repair segment 20 comprises an elastic inner core (not shown) surrounded by a tubular fabric covering 36. The wire-like portion 30 may therefore be passed between the inner core and the fabric covering 36, or may even be embedded within the inner core for a more secure coupling. The inner core may take a number of
10 forms, including a solid metal rod such as titanium, a metal rod in combination with a silicone sleeve, or a silicone rod. Various other annuloplasty repair segment constructions are well-known in the art, and are incorporated herein.

Figures 3A-3C illustrate a series of positions of the combined annuloplasty repair segment 20 and template 24 of Figure 1 being delivered
15 through a delivery tube 40, such as a cannula or catheter. It should be understood that the same operation applies to the combined ring 20 and template 34 shown in Figure 2.

The delivery tube 40 comprises a proximal end (not shown) and an open distal end 42. In use, the combined annuloplasty repair segment 20 and
20 template 24 are located as shown adjacent the distal end 42, or are advanced into that positioned through the tube 40. It should be noted that the curved portion 22 on the distal end of the template 24 (and the attached ring 20) assumes a straightened or elongate configuration when located within the tube 40.

25 As will be explained in greater detail below, the distal end 42 is advanced into proximity with the site at which the annuloplasty repair segment 20 will be implanted; namely, a distended or otherwise damaged heart valve annulus. Subsequently, as seen Figures 3B-3D, the combined annuloplasty

repair segment 20 and template 24 are advanced from the distal end 42 in the direction of arrow 44. By virtue of the elasticity of the curved portion 22, the annuloplasty repair segment 20 ultimately undergoes a shape change to the curved shape as seen in Figure 3D. As the curved portion 22 passes from the distal end 42 of the tube 40, its own spring-bias causes it to revert to its original shape. It should be noted that the spring bias might be in more than one plane. That is, the resulting curved configuration may be a three-dimensional shape as desired.

The template 24 may be advanced from the open mouth 42 by either distal displacement of the template 24 with respect to the fixed tube 40, or by proximal displacement of the tube 40 with respect to the fixed template 24. That is, the template 24 can be pushed from within the tube 40, or the tube can be retracted to expose the ring 20 and curved portion 22. In an exemplary embodiment, the shaft 28 extends a sufficient distance in the proximal direction to emerge from within the proximal end (not shown) of the tube 40, and is manipulated by a handle, or other such means.

Figure 4 illustrates an alternative embodiment of the present invention in which an annuloplasty repair segment 50 is removably attached to an elongate, preferably straight template 52. In this embodiment, the combined ring 50 and template 52 are sized to be advanced into implantation position through a minimally invasive access tube or catheter, with a distal portion of the template 52 remaining straight so that the annuloplasty repair segment 50 also remains straight. The straight ring 50 may be attached to a short section of annulus that has been plicated or otherwise tightened where the need to repair the entire annulus is absent. In this regard, the template 52 need not be flexible, the advantage being the reduced profile or cross-sectional size of the template and repair segment combination that enables minimally-invasive passage through a tube such as a cannula or catheter. In a preferred embodiment, the maximum

cross-sectional dimension of the template and repair segment combination is sufficiently small, for example 5-10 mm, so as to pass through known minimally invasive cannulas or catheters.

Alternatively, the material of the template 52 may be such that it
5 changes shape and forms a curve upon reaching body temperature. That is, certain shape memory metals (e.g., Nitinol) may be used that undergo a shape change upon crystalline transformation between two temperatures.

A plurality of markers 54 are also provided on the distal portion of the template 52 to indicate suture placement. Such markers 54 may be, for
10 example, colored or contrasting lines or dots, or may be radiopaque or otherwise highly visible, such as fluorescent. Location and spacing of the individual markers 54 may correspond to particular anatomical landmarks, as previously measured using an endoscope, for example.

Figure 5 illustrates a still further embodiment of the present invention in
15 which an annuloplasty repair segment 60 is fastened to a flexible template 62 connected to the distal end of the insertion handle 64 at a hinge 66. The ring 60 attaches to the flexible template 62 using one or more mounting sutures 68. The mounting suture(s) 68 desirably pass through the suture-permeable ring 60, or may be looped therearound, and are threaded through apertures or guides
20 provided in the template 62 and secure thereto, such as with knots. A plurality of cutting guides or prompts 70 are also provided at spaced intervals on the flexible template 62 across which the mounting sutures 68 extend. The cutting prompts 70 may take the form of a pair of raised notches across which a suture 68 extends such that a scalpel blade may be inserted between the notches to
25 sever the suture. Examples of such cutting prompts 70 are seen in USPN 5,683,402, hereby expressly incorporated by reference.

Figures 6A and 6B schematically illustrate several steps in implantation of the annuloplasty repair segment 60 and operation of the template 62. The

assembly of the ring 60, template 62, and handle 64 is first inserted through an access incision 72 in the wall of the chest (schematically shown at 74). After locating the annuloplasty repair segment 60 in proximity with the damaged annulus, the flexible template 62 pivots with respect to the handle 64 at the hinge 66. Such pivoting may be accomplished using a push or pull mechanism, such as a suture 76 connected at the extreme distal most tip of the template 62 and passing through a series of guides or pulleys (not shown) within the handle 64. In a preferred embodiment, the hinge 66 permits the flexible template 62 to pivot an angle of less than 90° with respect to the handle 64, after which point further pulling on the suture 76 causes the template 62 to bend, as seen in Figure 6B. For example, hinge 66 may permit the template 62 to pivot an angle of between about 70-85°, more preferably about 80°. In this manner, stress imposed on a flexible template 62 is reduced in contrast to simply bending the template through the entire angular rotation.

Figures 7A-7C illustrate a still further embodiment of present invention in which an annuloplasty repair segment 80 is secured to a multi-segmented template 82 provided on the distal end of a handle 84. The template 82 comprises a series of segments 86 linked together at pivot points 88. By forming the segments 86 with cutouts 90, for example, the segmented template 82 can form the curvature seen Figures 7B, but is structurally prevented from curling in the opposite direction.

An exemplary cross-section of a segment 86 is seen in Figure 7C and comprises a generally rectilinear shape having a groove or depression 92 on one end for receiving the annuloplasty repair segment 80, and a through bore 94. The through bores 94 in each of the segments 86 are aligned to receive a pre-biased bend wire 96. Figure 7A is an exploded view, while Figure 7B shows the components assembled with the bend wire 96 causing the segmented template 82 to form the aforementioned curvilinear shape. In addition, the

annuloplasty repair segment 80 conforms to the shape of the bend wire 96 and template 82.

In use, the assembled components, including the bend wire 96, may be advanced through a minimally invasive introducer tube, such as a cannula or a catheter. Depending on the rigidity of the introducer tube, the assembly seen in Figure 7B may be partially or completely straight. Further advancement of the assembly from the open distal end of the introducer tube permits the bend wire 96 to curl the template 82 and annuloplasty repair segment 80 into the configuration shown. This technique is much like that shown in Figures 3A-3C for the first two embodiment illustrated.

Alternatively, the assembly minus the bend wire 96 may be advanced into proximity with the damaged annulus through an access incision, or through a minimally invasive introducer tube. Subsequently, and after projection of the annuloplasty repair segment 80 from the introducer tube, if used, the bend wire 96 may be introduced into the proximal end of the handle 84, as indicated by the arrow 98 in Figure 7B. As the bend wire 96 advances through the aligned through bores 94, the resulting curvilinear shape as seen in Figure 7B is attained.

Figures 8A-8C illustrate a further holder 100 of the present invention having an annuloplasty repair segment 102 attached to a distal template 104 that is biased to curl in three-dimensions with respect to a proximal handle 106. The annuloplasty repair segment 102 may be attached to one side of the template 104, as in the earlier embodiments, or the template may be sized to insert within the repair segment. In the latter instance, the template 102 may be a wire that fits within a receiving bore of the annuloplasty repair segment 102, or the wire may simply slide between an outer fabric cover and inner structure of the repair segment 102.

In use, the holder 100 may be disposed within and ejected from a delivery tube, such as with the earlier embodiment seen in Figures 3A-3B. Once the distal end of the holder 100 emerges from within the tube, the pre-biased template 104 assumes its particular three-dimensional shape, and so does the attached annuloplasty repair segment 102. Ideally, the shape of the template 104 re-orientes the annuloplasty repair segment 102 from being aligned with the tube axis, to defining a ring or ring segment that lies in a plane angled with respect to the tube axis. As best seen in Figure 8A, the ring or ring segment desirably lies in a plane that is nearly perpendicular to the tube axis, which is typical as the native valve annulus lies at a similar orientation with respect to the direction of insertion of the delivery tube. The surgeon then attaches the segment 102 in a manner to correct the affected valve annulus, and disconnects the template 104. If the template 104 is attached via sutures, it is disconnected with a scalpel. If the template 104 is inserted within the body of the segment 102, the surgeon braces the segment with forceps, or otherwise, and retracts the template from within. The template may be made of a suitable metal or polymer. A lubricious polymer, such as silicon, may be desirable if the template inserts within the segment 102 to facilitate removal therefrom.

Figures 9A-9B, 10 and 11 illustrate an annuloplasty delivery system 120 of the present invention having an annuloplasty repair segment 122 attached to a template 124 that is biased to curl when ejected from a proximal delivery sheath 126. The template 124 includes a proximal handle section 128 and a distal forming section 130. The forming section attaches to or inserts within the annuloplasty repair segment 122, and causes the segment to assume the same shape. The handle section 128 is enlarged relative to the forming section 130 and includes a plurality of through holes 132 to which a tether 134 attaches. The tether 134, in turn, initially coils around and attaches to a post 136 provided on an anchor mandrel 138. The anchor mandrel 138 is sized to fit and slide

within a delivery tube 140 concentrically disposed within the delivery sheath 126. The anchor mandrel 138 further includes a rectangular pin 142 on its distal end that mates with a similarly-sized cavity 144 in the proximal end of the handle section 128 of the template 124.

5 In use, the template 124 mates with the anchor mandrel 138, and the two as well as the annuloplasty repair segment 122 are housed within the delivery tube 140. The delivery tube 140 is initially retracted within the delivery sheath 126 that is typically rigid and inserted through a chest incision or so-called stab wound. As before, however, the delivery sheath 126 may take the form of an
10 elongated, flexible catheter for percutaneous, vascular insertion.

 After the distal end of the delivery sheath 126 is positioned near the valve annulus site, the delivery tube 140 is advanced from within the delivery sheath, as seen in Figures 9A and 9B. Using a pusher rod (not shown), the anchor mandrel 138 is at least partially advanced out of the end of the delivery
15 tube 140. The anchor mandrel 138 may include an enlarged cylindrical proximal end that is stopped at the end of the delivery tube 140 by a flange or tab. At least the post 136 extends from the tube 140, as shown. The rectangular pin 142 and cavity 144 may engage with an interference fit, or a more positive coupling may be provided. In either case, the surgeon disengages the two
20 elements to release the template 124. The tether 134 maintains a connection between the anchor mandrel 138 and template 124, and thus between the sheath 126 and template.

 By manipulating the handle portion 128, the surgeon can maneuver the curled annuloplasty repair segment 122 into the proper position, and attach it to
25 correct the affected annulus. At this stage, the template 124 may be detached from the annuloplasty repair segment 122 by severing connecting sutures, if the template is attached to the side of the segment. Alternatively, if the forming portion 130 inserts within the repair segment 122, it may be retracted by bracing

the segment and pulling the template 124 free, such as by pulling the tether 134.

The advantage of such a system as shown in Figures 9-11 is the ability of the surgeon to freely maneuver the annuloplasty repair segment 122 into position, within the constraint of an attached handle. Moreover, the template
5 124 maintains the proper repair segment shape while the attachment procedure is done. The annuloplasty repair segment 122 is typically relatively flexible, and the reinforcement of the forming portion 130 greatly reduces the surgeon's task, especially in the small spaces of minimally-invasive surgeries. Finally, although a semi-circular, planar shape of the forming portion 130 is shown,
10 other shapes such as a three-dimensional shape may be utilized, or the shape may be customized based on patient need.

Methods of Use

Figures 12-22 illustrate two exemplary minimally invasive techniques for
15 repairing a heart valve annulus using the present invention. Figures 13-16 pertain to an aortic valve repair, while Figures 17-22 pertain to a mitral valve repair. These procedures involve creation of an access channel from the outside of the body through the patient's chest cavity, with the heart being stopped and the patient put on bypass. The repair is done with the affected heart valve being exposed
20 through the channel. Other procedures are contemplated, however, including a wholly vascular approach with elongated, flexible catheters inserted through the femoral artery, for example, eliminating the chest incision. Therefore, the following methods should be considered exemplary only, and illustrative of the ultimate delivery and implantation of the annuloplasty devices described herein.

25

Aortic Procedure

Referring now to Figure 12, in a typical human, a sternum 150, a planary bone structure centrally disposed in the chest, is connected to a plurality of ribs 152 by respective costal cartilages R1, R2, R3, R4, R5, and L1, L2, L3, L4, L5. The

heart and great vessels are located within a tissue sack (pericardium), located beneath the sternum, extending laterally under the costal cartilages and ribs, with the aorta disposed in part underlying the second and third right costal cartilages R2 and R3 and a portion of the right coronary artery located generally underlying the vicinity of the fourth and fifth right costal cartilages R4 and R5.

In accordance with one aspect of the present invention, it has been determined that a surgery on portions of the heart and great vessels located between a point approximately three centimeters above supra annular ridge and the mid-ventricular cavity, can be effected with minimal invasion, without a median sternotomy, or other gross thoracotomy, by, as illustrated in Figure 12, making a relatively short parasternal incision 154 extending across a predetermined number of costal cartilage, e.g., a right parasternal incision extending from the lower edge of the second costal cartilage R2 to the superior edge of the fifth costal cartilage R5 and removing one or more costal cartilages, e.g., the third and fourth costal cartilages, R3 and R4. It has been determined that over a period of time the chest wall in the area of the resected cartilages becomes stable secondary to scarring of the remaining tissue. In effect, scar tissue resulting from the procedure functionally replaces the excised cartilage, providing a relatively rigid chest wall.

This procedure can be readily employed to perform operations on structures located on portions of the heart and great vessels located between a point approximately three centimeters above supra annular ridge and the mid-ventricular cavity. As will be more fully described, the procedure is of particular utility with respect to surgery to repair or replace the aortic valve. Specifically, in the context of exemplary surgery to replace an aortic valve, the patient is anesthetized and intubated, and placed supine on the operating room table. Preferably, defibrillator pads are placed on the patient's back and anterior left chest, and a transesophageal echocardiography probe is placed to access the etiology of the aortic valve disease and to assist in removing air from the heart after completion of the operation.

Referring to Figures 12 and 12A, a right parasternal incision is made extending from the lower edge of the second costal cartilage R2 to the superior edge of the fifth costal cartilage. The pectoral major muscle is divided, exposing the second, third, and fourth intercostal spaces, and the third and fourth costal cartilages R3 and R4 as shown in Figure 13. The third and fourth costal cartilages R3 and R4 are totally excised (Figure 12). The right internal thoracic artery is ligated just below the second costal cartilage R2 and just above the fifth costal cartilage R5. Intercostal muscles and pleura are incised lateral to the edge of the sternum, entering the right pleural cavity. As shown in Figure 14, the pericardium 156 is then incised, exposing the ascending aorta 158, and is stitched back. The incision is held open using a conventional chest retractor 160.

A cardiopulmonary by-pass is then established. Typically, a common femoral artery and vein are exposed and, after infusion of an anti-coagulant, e.g., heparinization, are cannulated. Catheters are placed in the femoral artery and in femoral vein, respectively. Adequate venous drainage may be obtained by utilizing a long venous cannula disposed so that the tip of the cannula passes through the right atrium and preferably into the superior vena cava 162 (Figure 14). Alternatively, venous return can be affected by introducing an appropriate catheter into the right atrial appendage. Catheters direct the blood to a conventional heart-lung machine (not shown) that oxygenates the blood and pumps it back under pressure to the patient.

After catheters are placed, the heart is excluded from circulation. For example, the aorta 158 is suitably encircled with umbilical tape 170 and the ascending aorta cross clamped with a right angle clamp 172. The aorta is then incised along line 174 in Figure 14 to expose the coronary ostia 166 and the aortic valve 178, as seen in Figure 15. Aortic valve 178 includes a plurality, typically three, of leaflets (valve cusps) 180, joined at respective commissures 182, and surrounded by a relatively fibrous aortic annulus 184. Cardiac function is arrested,

by e.g., by administering cardioplegia into the ascending aorta. Typically, after performing the aortotomy, a suitable cardioplegia is introduced into the left coronary artery. Preferably, a suitable cardioplegia fluid, such as a coldpotassium solution is infused through a catheter 186 inserted in coronary ostia 176. Sutures 188 are the suitably placed just above each commissure 182, and clamped under tension to a drape (not shown) surrounding the operating site. This elevates the aortic root (e.g., aortic annulus 184) into the operative field.

Aortic valve 178 is then repaired. For example, referring to Figure 16, the annuloplasty delivery system 120 of Figures 9-11 is introduced into the surgical field and the annuloplasty repair segment 122 attached to the template 124 is released into proximity of the annulus 184 from the delivery sheath 126. The tether 134 maintains a connection between the template 124 and delivery sheath 126 as the repair segment 122 is maneuvered and secured into a corrective position in the annulus 184. Various implements are known for manipulating and suturing surgical devices in tight spaces, including robotically-assisted forceps and suture needles or stapling mechanisms, and will not be described or shown here. Finally, the template 124 is disengaged from the repair segment 122, and the annuloplasty delivery system 120 removed from the surgical site.

At the completion of the repair, the aortotomy is closed with sutures. Air is then removed from the heart through the aorta with the assistance of the transesophageal echocardiography probe; all air bubbles are preferably removed from the heart by removing clamp 74 to restore blood flow, and inflating the lungs, until blood flows through the closure sutures, then tightening the sutures.

25 Mitral Procedure

In another aspect of the present invention, a similar incision as that described above with reference to Figures 12 and 12A, can be used in performing surgery to repair or replace a mitral valve. More specifically, referring to Figures

12A, a parasternal incision approximately 10cm in length is made over the third and fourth intercostal cartilages R3 and R4. The pectoralis major muscle is then divided longitudinally, exposing the third and fourth cartilages R3, R4. The cartilages R3, R4 are completely resected and the internal thoracic artery (not shown) is then ligated and divided. The pericardium is opened and suspended under tension to the drapes of the patient.

Referring to Figure 17, the resulting wound provides access into the chest cavity and particularly exposes the first portion of the ascending aorta 196, the superior vena cava 198 and the right atrium 200. The wound also provides access for making a planned incision 202 into the right atrium 200.

Referring to Figure 18, prior to making the incision 202 into the right atrium 200, the patient must be cannulated so that the heart may be bypassed from blood flow during the surgery on the heart. In that connection, a first cannula (not shown) is inserted directly into the superior vena cava 198. A second cannula may be inserted into the inferior vena cava, either via the right atrium 200 or via a venous cannula introduced through a femoral vein as known in the art. Arterial return is established by a third cannula that may be inserted either directly into the ascending aorta 196 or through a femoral artery.

Once cannulation is complete, a cross clamp 204 is applied to the ascending aorta 196 as shown in Figure 18 to occlude blood flow. Antegrade cardioplegia is then applied directly into the ascending aorta proximal of the clamp via a cardioplegia catheter 206. Bypass is established and then the heart progressively diminishes its beating activity until it ceases beating altogether. The incision 202 into the right atrium 200 is made and the tissue draped back to expose the coronary sinus 208 and intra-arterial septum 210 (Figure 18). Additional cardioplegia is introduced, as necessary, in a retrograde fashion into the coronary sinus 208 with a retrograde cardioplegia catheter 212. The retrograde cardioplegia catheter 212 can be either a conventional retrograde catheter or an occluding balloon catheter to

ensure proper introduction of the cardioplegia without leakage. The stage is then set to cut the intra-atrial septum 210 along an incision line 214 and thereby expose the dome of the left atrium. The incision 214 is made in the intra-atrial septum 210 starting at the foramen ovale and extending inferiorly and superiorly into the dome
5 of the left atrium.

With reference to Figure 19, hand-held refractors 220, 222 are then inserted into the superior and inferior portions of the left atrium, respectively, and used to pull the atrial tissue back and expose the mitral valve 224. Additionally, downward traction may be applied on the posterior lateral left atrial wall 225 to
10 provide better exposure to the mitral valve 224. A deformable retractor 226, which may be manipulated into a shape that grasps the tissue but does not obstruct the surgical field, may be used to provide the downward traction on the posterior lateral left atrial wall 224. In addition, to further expose the surgical field, a flexible and resilient ring member 228 may be inserted into the field between the
15 valve 224 and the left atrial wall. After the ring member is inserted, the ring 228 expands to facilitate lifting the tissue away from the valve area requiring surgery. The mitral valve 224 being fully exposed after achieving the above-described configuration, repair of the valve 224 may then be achieved using the devices of the present invention. By way of example only, the procedure for completing the
20 surgical method after repair of a mitral valve is hereinafter described.

Referring to Figures 20-22, after exposure of the mitral valve 224, an annuloplasty is performed. For example, the annuloplasty delivery system 120 of Figures 9-11 is introduced into the surgical field and the annuloplasty repair segment 122 attached to the template 124 is released into proximity of the annulus
25 230 from the delivery sheath 126. The tether 134 maintains a connection between the template 124 and delivery sheath 126 as the repair segment 122 is maneuvered and secured by sutures 232 into a corrective position in the annulus 230. Again, various implements are known for manipulating and suturing surgical devices in

tight spaces, including robotically-assisted forceps and suture needles or stapling mechanisms, and will not be described or shown here. Finally, the template 124 is disengaged from the repair segment 122, and the annuloplasty delivery system 120 removed from the surgical site, as in Figure 22.

5 The present invention thus provides an improved annuloplasty delivery system and/or holder that is especially suitable for minimally-invasive surgeries. The system enables delivery of an annuloplasty repair segment to the valve annulus through a tube, such as a catheter or cannula. The system/holder includes a template to which the repair segment attaches that is capable of undergoing a shape change,
10 either actively via a deflection mechanism or passively by virtue of intrinsic properties, such as a spring bias or material memory. The shape may be two- or three-dimensions, and typically forms a curve along at least a portion to conform around the annulus. The template is desirably an elongate member that assumes a generally linear shape for passing through the delivery tube, and then is actively or
15 passively converted to the changed shape upon exiting from the distal end of the tube. The repair segment may be various lengths, from relatively short to almost a complete ring shape, and is flexible to assume the respective shapes of the template. The template may remain rigidly attached to a handle that extends from the proximal end of the tube, or may be released to enable free manipulation by the
20 surgeon at the implantation site. A tether may be provided to maintain connection between the delivery tube and template while permitting maximum access and visibility around the repair segment during the attachment procedure. The template remains attached to the repair segment during the attachment procedure to support and maintain a desired shape of the repair segment. Once the repair segment is
25 implanted, the template is detached, such as by severing connecting sutures, or by pulling it longitudinally from within the repair segment.

While the foregoing is a complete description of the preferred embodiments of the invention, various alternatives, modifications, and equivalents may be used.

Moreover, it will be obvious that certain other modifications may be practiced within the scope of the appended claims.

WHAT IS CLAIMED IS:

1. A holder for an annuloplasty repair segment, comprising:
an elongate template adapted to attach to an annuloplasty repair
segment and being adapted to pass in a generally linear shape through a
tube, the template being convertible from the generally linear shape to a
curved shape.
2. The holder of claim 1, wherein the template is flexible.
3. The holder of claim 2, wherein the template is biased toward the
curved shape.
4. The holder of claim 1, wherein the curved shape is three-
dimensional.
5. The holder of claim 1, further including a deflection mechanism
for converting the template between the linear shape and the curved shape.
6. The holder of claim 1, wherein the template is capable of a
temperature-induced shape change between the linear shape and the curved
shape.
7. The holder of claim 1, wherein the template includes a plurality of
hinged sections.
8. The holder of claim 7, further including a deflection mechanism
for converting the template between the linear shape and the curved shape.
9. The holder of claim 1, wherein the template is flexible but
unbiased from the linear shape, the holder further including a biasing member
adapted to insert within the template so as to bias the template toward the
curved shape.
10. The holder of claim 1, further including a handle attached to the
template for passing the template through the tube and for manipulating the
template to position the annuloplasty repair segment into proximity with a valve

annulus.

11. The holder of claim 1, further including an anchor mandrel to which the template is releasably attached, and a tether connecting the template and anchor mandrel when released.

5 12. The holder of claim 1, further including suture location markers on the template to facilitate suture alignment with anatomical landmarks.

13. A combination annuloplasty repair segment and holder, comprising:

10 a holder including a template having a generally linear shape in at least one position, the template being adapted to undergo a shape change along its length; and

an annuloplasty repair segment attached to the template and configured to assume the changed shape of the template.

15

14. The combination of claim 13, wherein the template is flexible and the shape change occurs from bending of the template.

15. The combination of claim 13, wherein the template is biased toward the changed shape.

20 16. The combination of claim 13, wherein the changed shape is a curve.

17. The combination of claim 13, wherein the curve is three-dimensional.

25 18. The combination of claim 13, further including a deflection mechanism for converting the template between the linear shape and the changed shape.

19. The combination of claim 13, wherein the template includes a plurality of hinged sections.

20. The combination of claim 19, further including a deflection mechanism for converting the template between the linear shape and the curved shape.

21. The combination of claim 13, wherein the template is capable of a temperature-induced shape change between the linear shape and the changed shape.

22. The combination of claim 13, wherein the template is flexible but unbiased from the linear shape, the holder further including a biasing member adapted to insert within the template so as to bias the template toward the curved shape.

23. The combination of claim 13, further including a handle attached to the template for manipulating the template to position the annuloplasty repair segment into proximity with a valve annulus.

24. The combination of claim 13, further including an anchor mandrel to which the template is releasably attached, and a tether connecting the template and anchor mandrel when released.

25. The combination of claim 13, further including suture location markers on the template to facilitate suture alignment with anatomical landmarks.

26. An annuloplasty repair segment delivery system, comprising:
a delivery sheath;
an anchor mandrel slidably disposed within the sheath near a distal end thereof and restrained from exiting the sheath; and
an elongate template adapted to attach to a flexible annuloplasty repair segment and being releasably attached to the anchor mandrel, the template being convertible from a generally linear shape within the sheath to a curved shape when ejected from the end of the sheath.

27. The system of claim 26, further including a tether connecting the template and anchor mandrel when released.

28. The system of claim 26, wherein the template is biased toward the changed shape.

5 29. The system of claim 26, wherein the changed shape is a curve.

30. The system of claim 29, wherein the curve is three-dimensional.

31. The system of claim 26, wherein the template includes a handle portion and a forming portion, the forming portion being biased into a curved shape and being attached to the flexible annuloplasty repair segment so that the
10 segment also assumes the curved shape.

32. The system of claim 31, wherein the forming portion inserts within the segment.

33. A method of implanting an annuloplasty repair segment in a heart
15 valve annulus, comprising:

providing a holder having a flexible template adapted to attach to an annuloplasty repair segment, the template being convertible from a generally linear shape to a curved shape;

20 attaching an annuloplasty repair segment to the flexible template;
delivering the repair segment attached to the template to a heart valve annulus;

causing the template and repair segment to simultaneously undergo a shape change; and

attaching the annuloplasty repair segment to the annulus.

25

34. The method of claim 33, wherein the step of delivering includes delivering the annuloplasty repair segment attached to the template through a minimally-invasive tube.

35. The method of claim 34, wherein the minimally-invasive tube is first inserted through an access incision in the chest wall into proximity with the annulus.

36. The method of claim 34, wherein the minimally-invasive tube is
5 first inserted through an access incision in the peripheral vasculature and passed through the vascular system into proximity with the annulus.

37. The method of claim 34, further including releasing the template from the tube after delivering the template through the tube.

38. The method of claim 37, wherein the holder includes an anchor
10 mandrel slidable within the tube but constrained from exiting the tube, and the elongate template is releasably attached to the anchor mandrel.

39. The method of claim 38, further including a tether connecting the template and anchor mandrel when released.

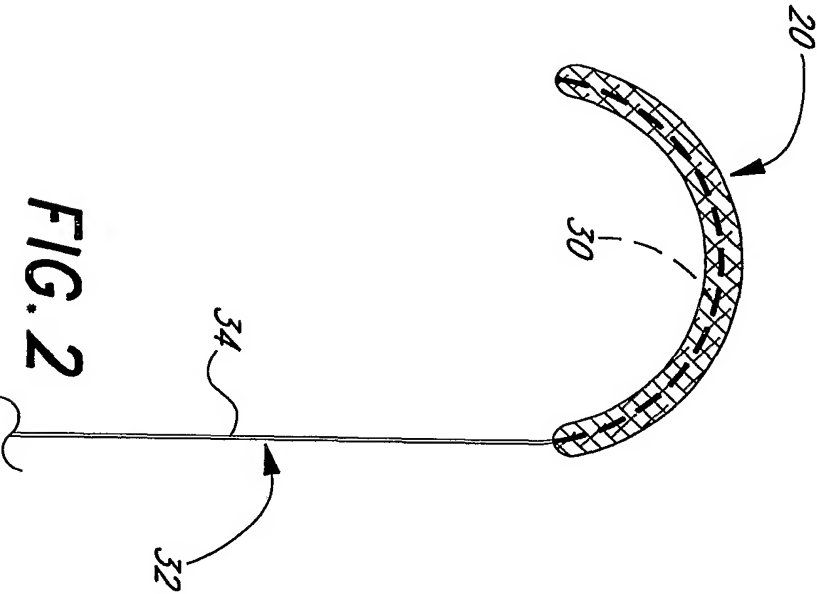
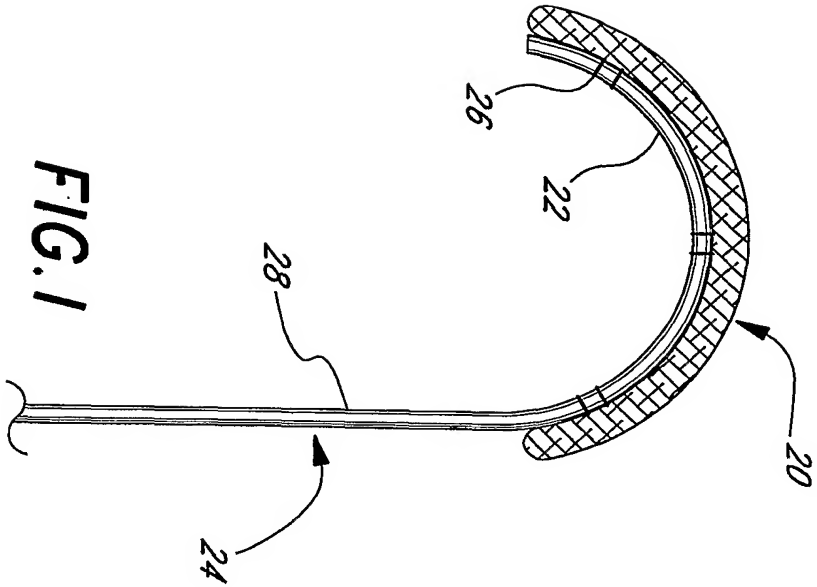


FIG. 3A

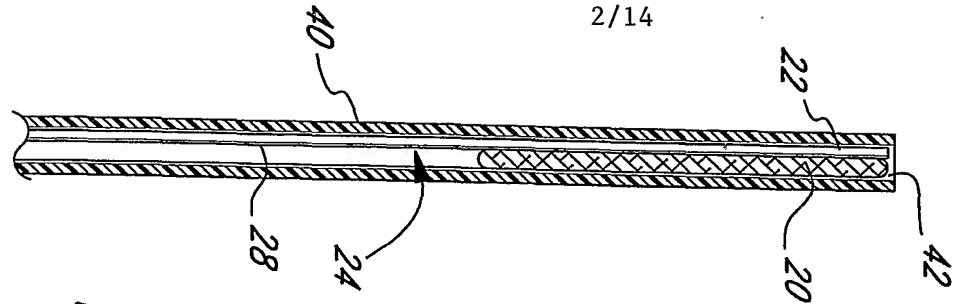


FIG. 3B

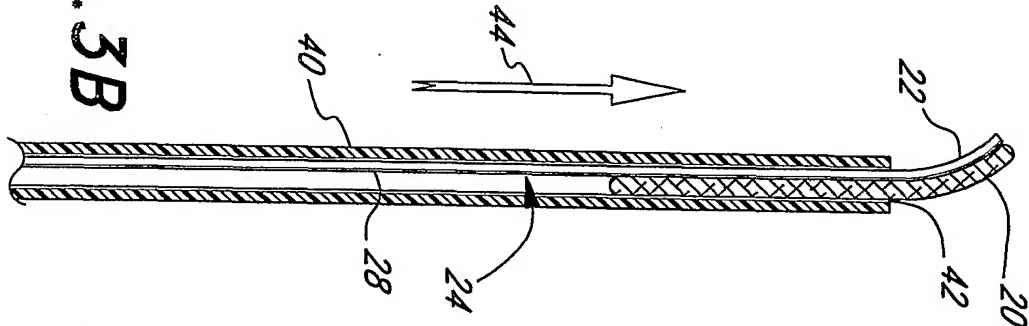


FIG. 3C

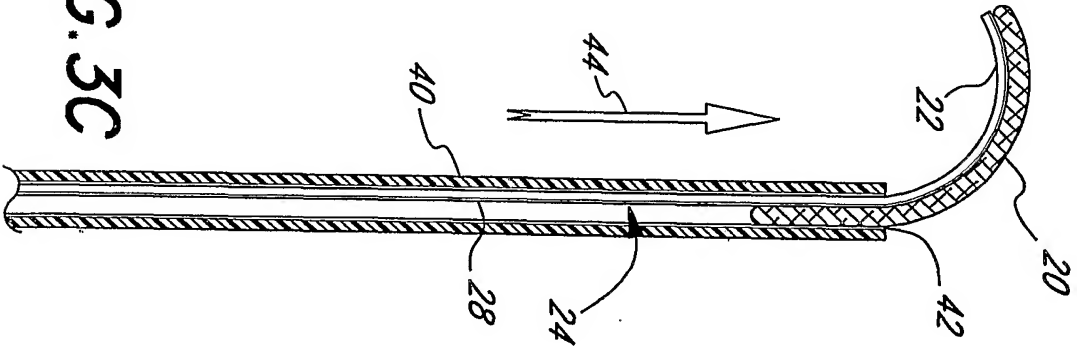
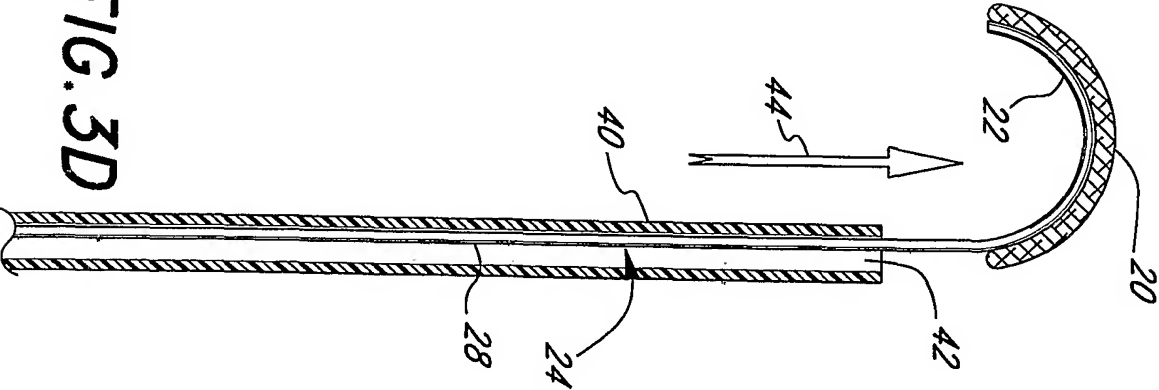
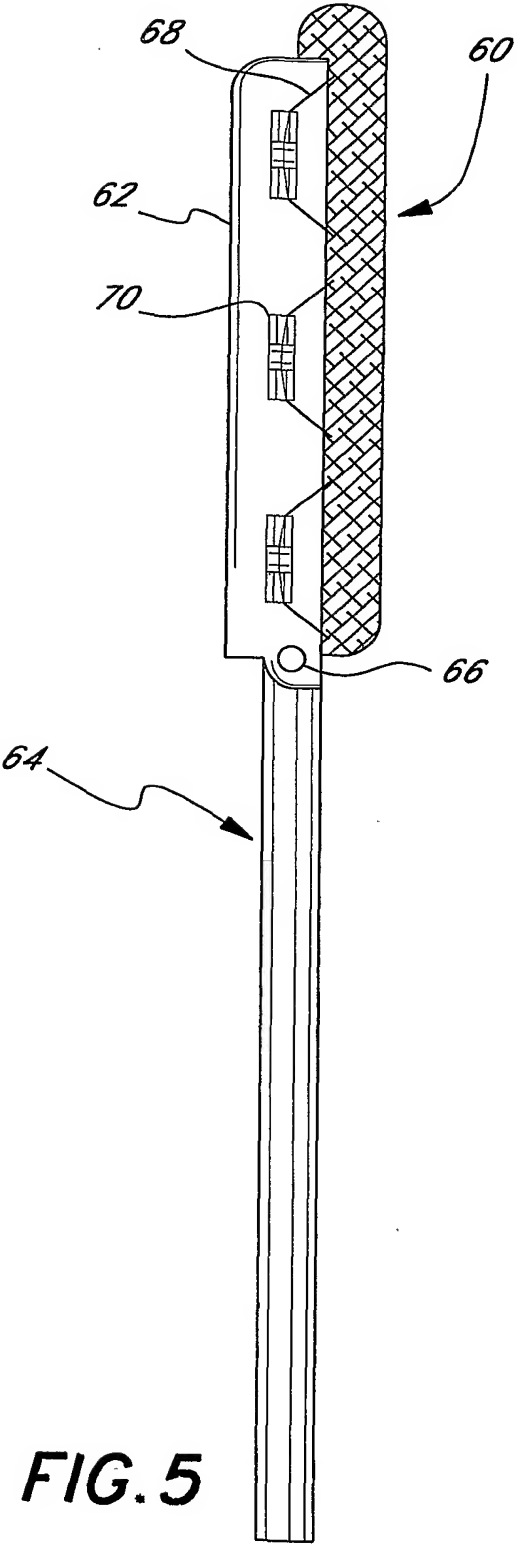
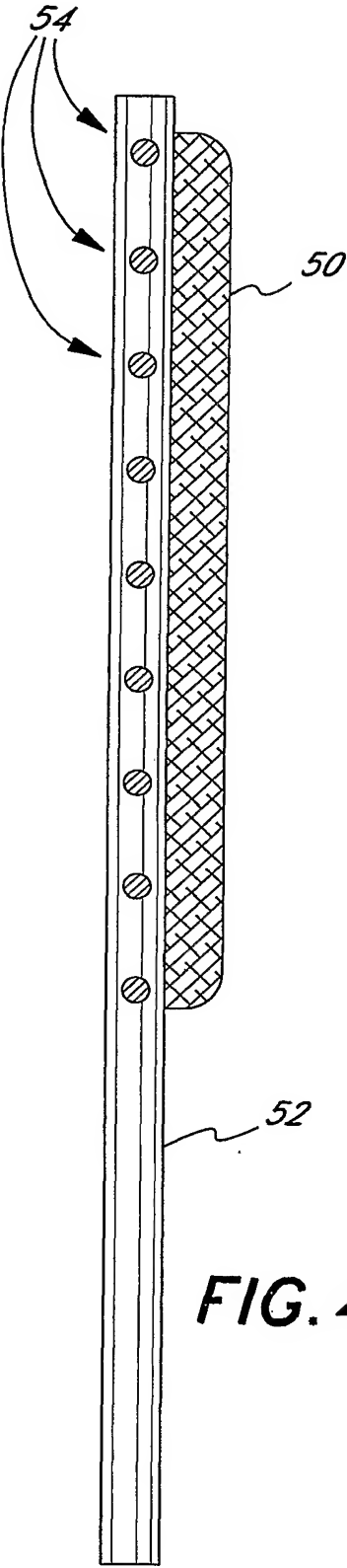


FIG. 3D





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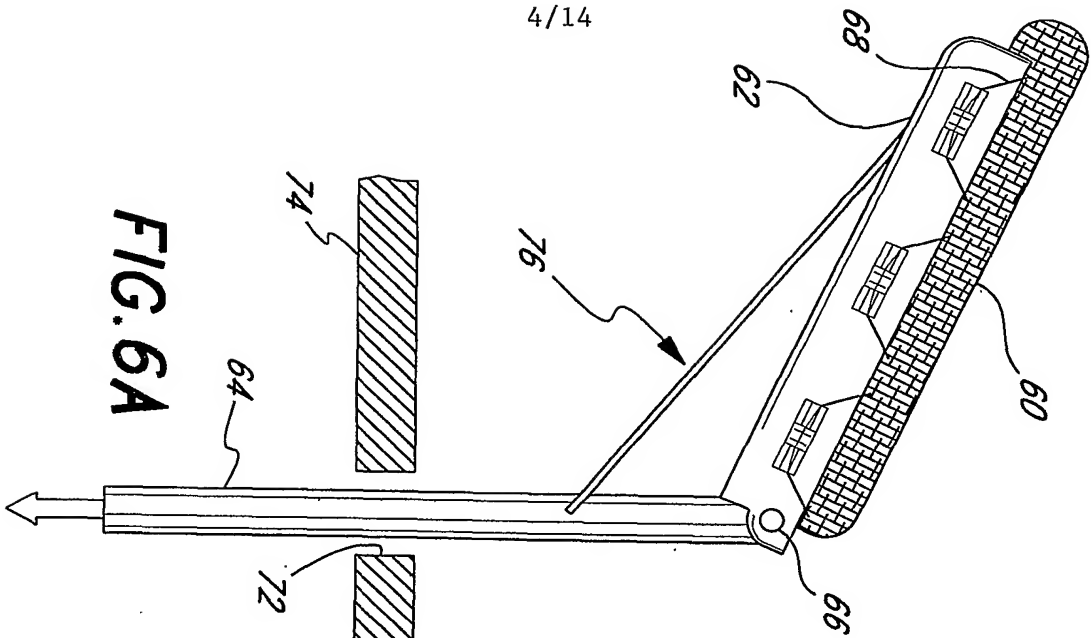


FIG. 6A

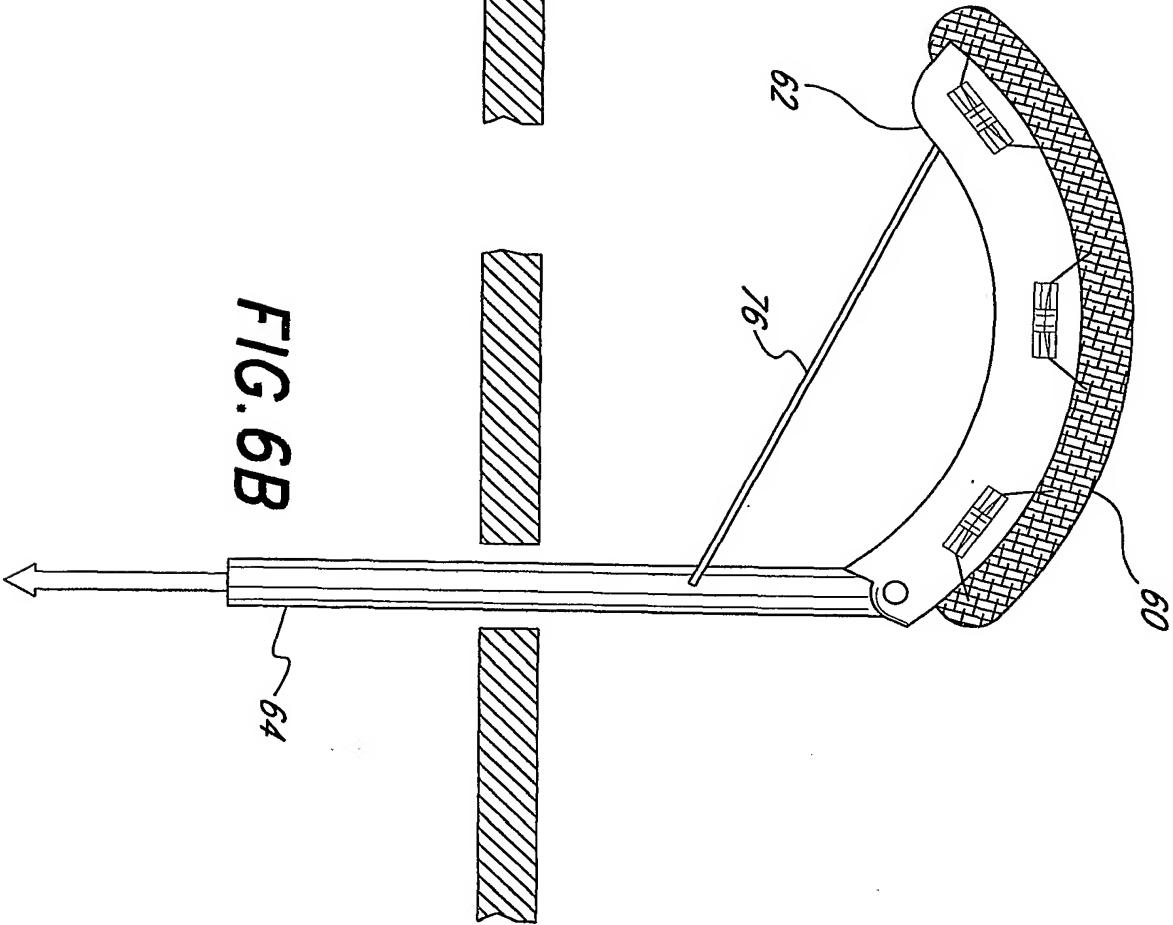


FIG. 6B

FIG. 7A

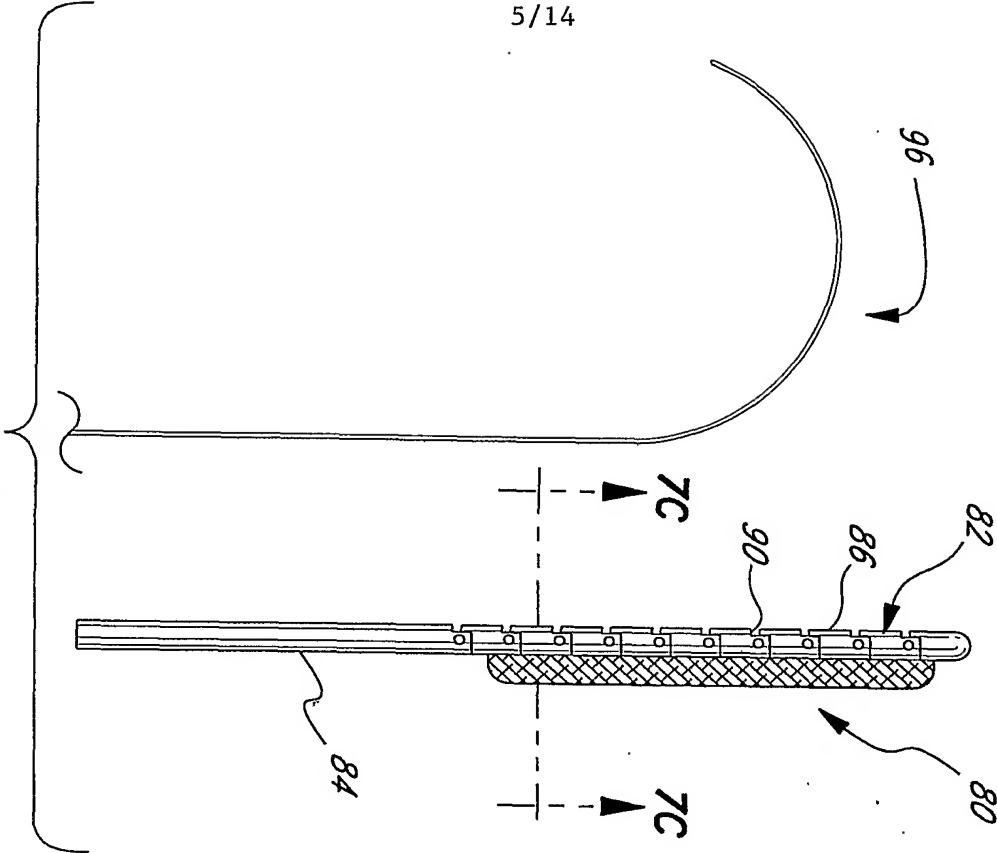


FIG. 7C

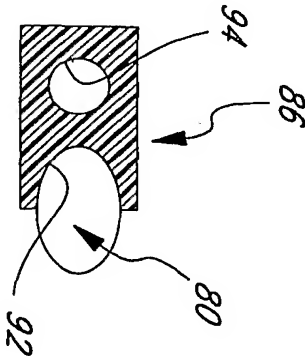
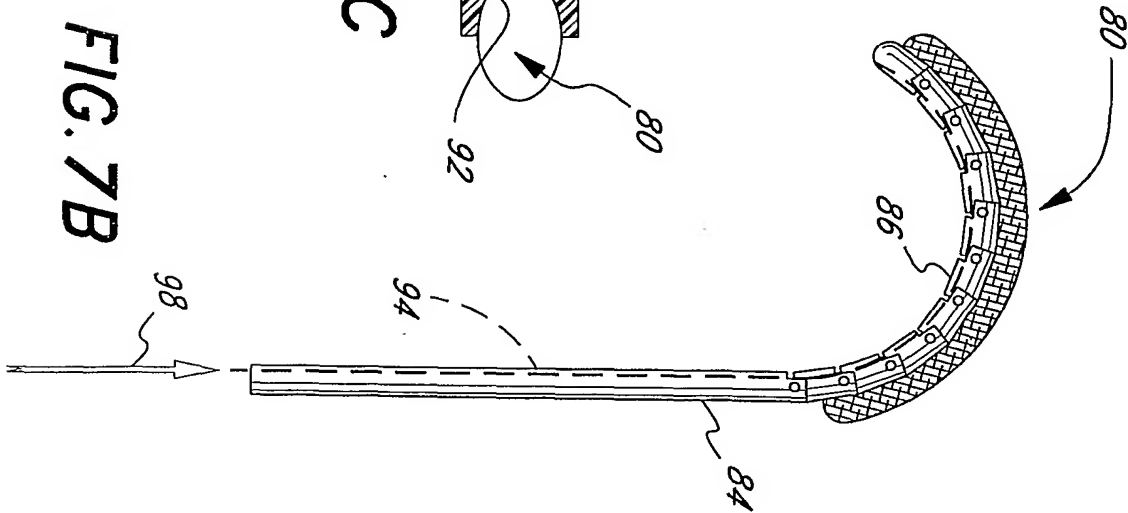


FIG. 7B



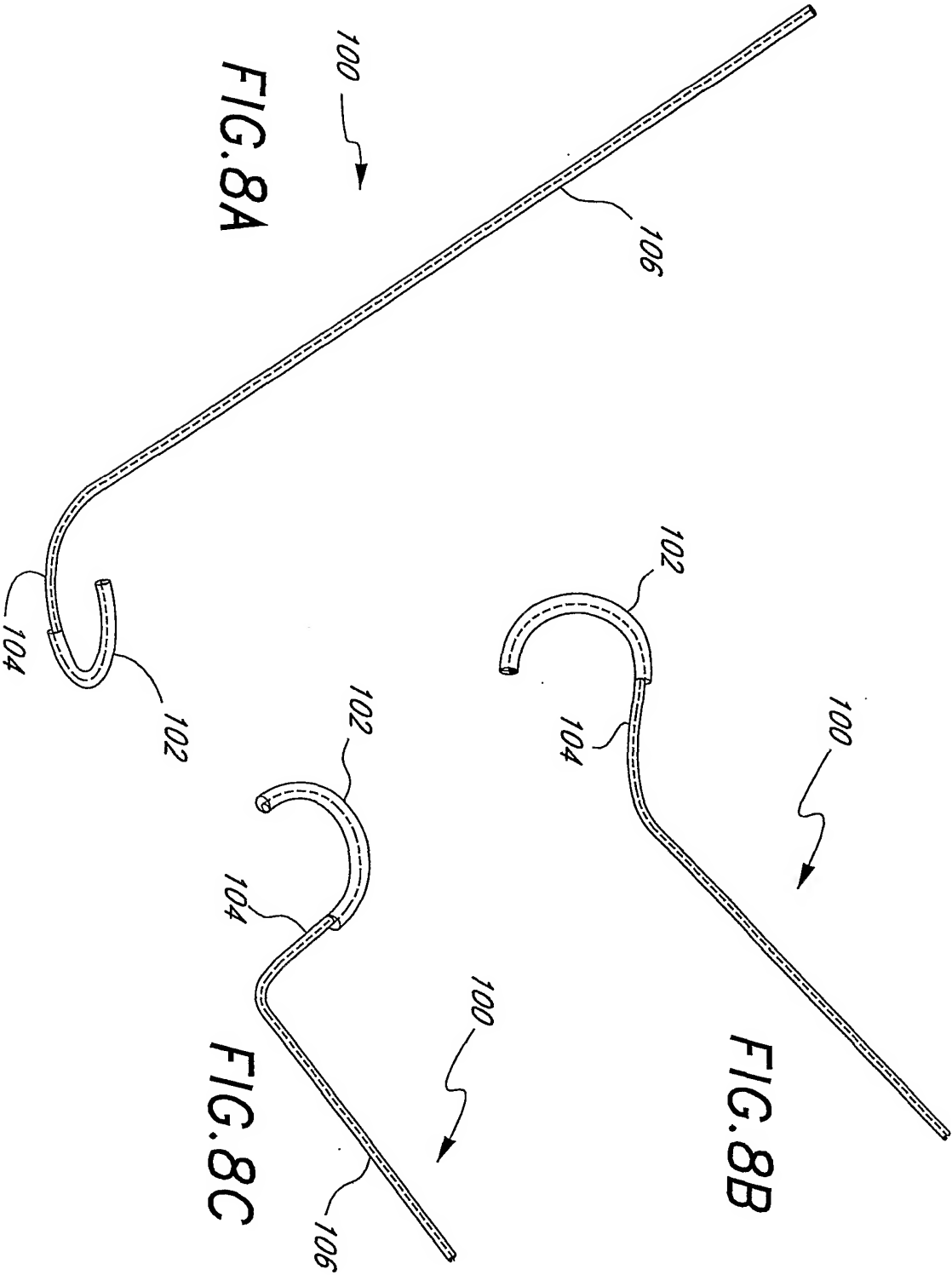


FIG. 9A

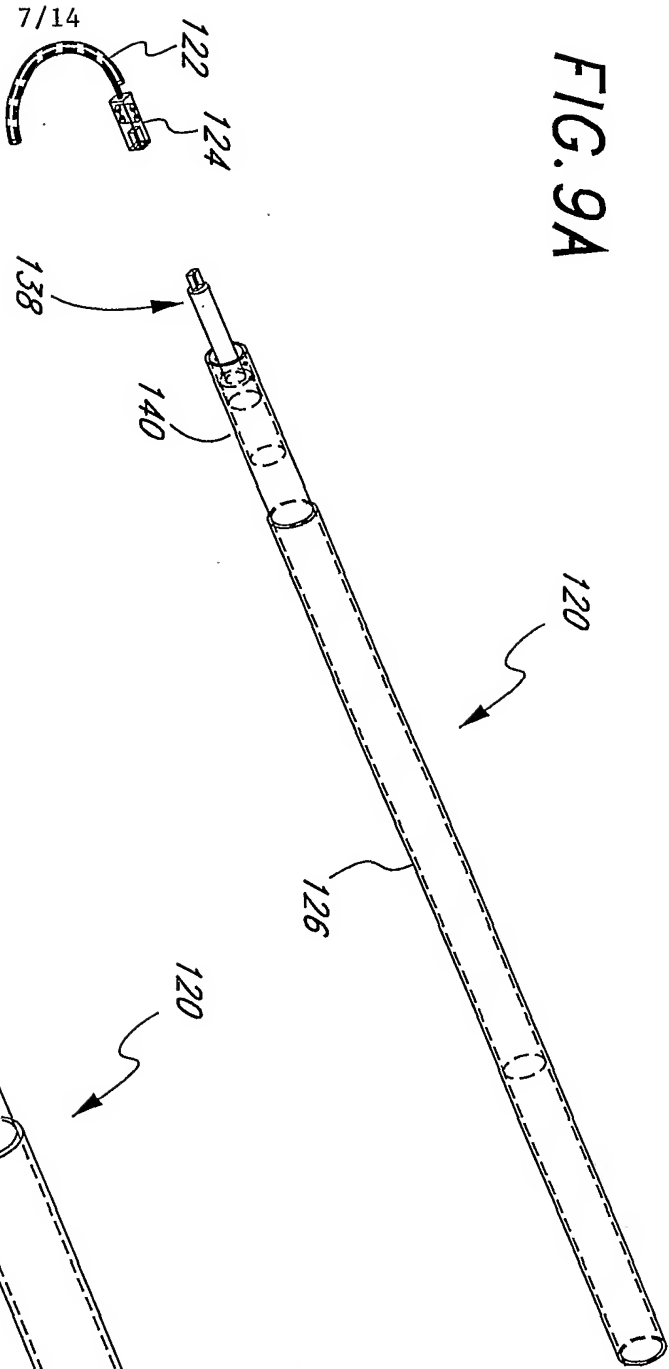


FIG. 9B

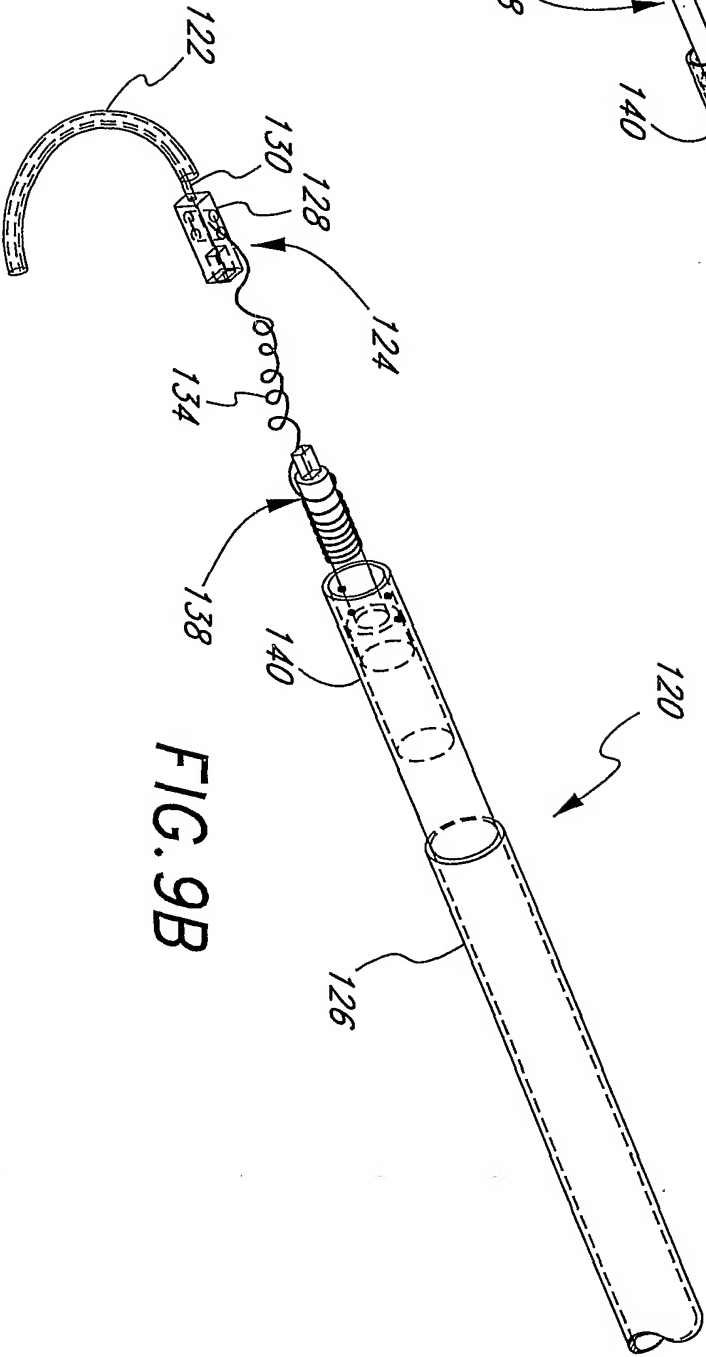


FIG. 10

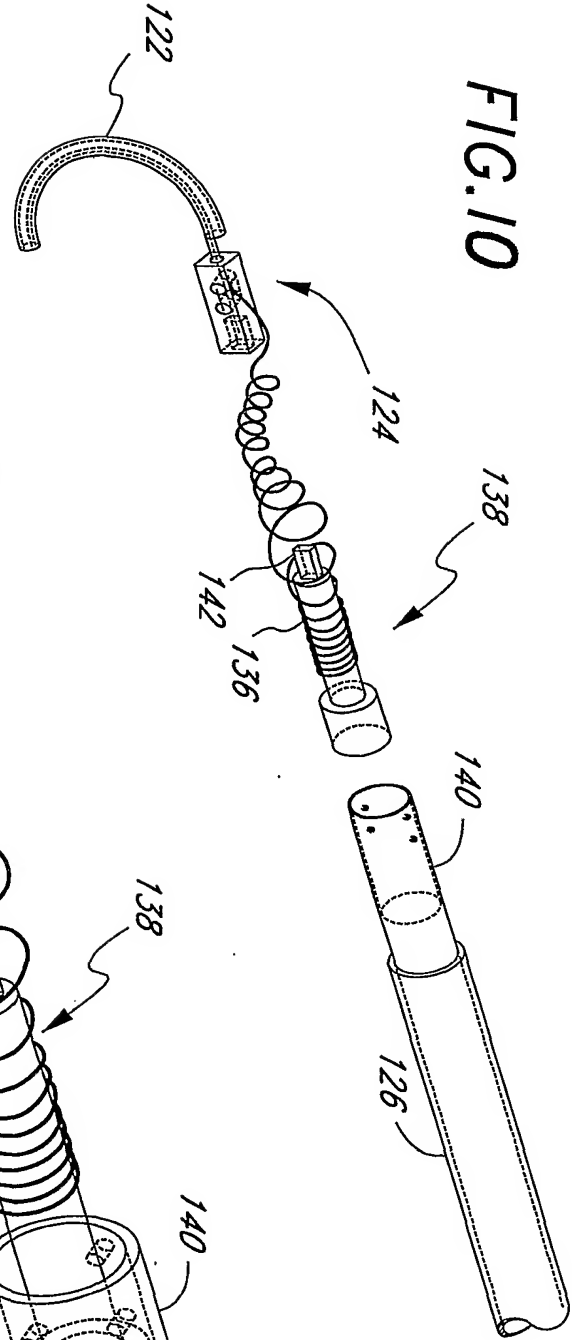


FIG. 11

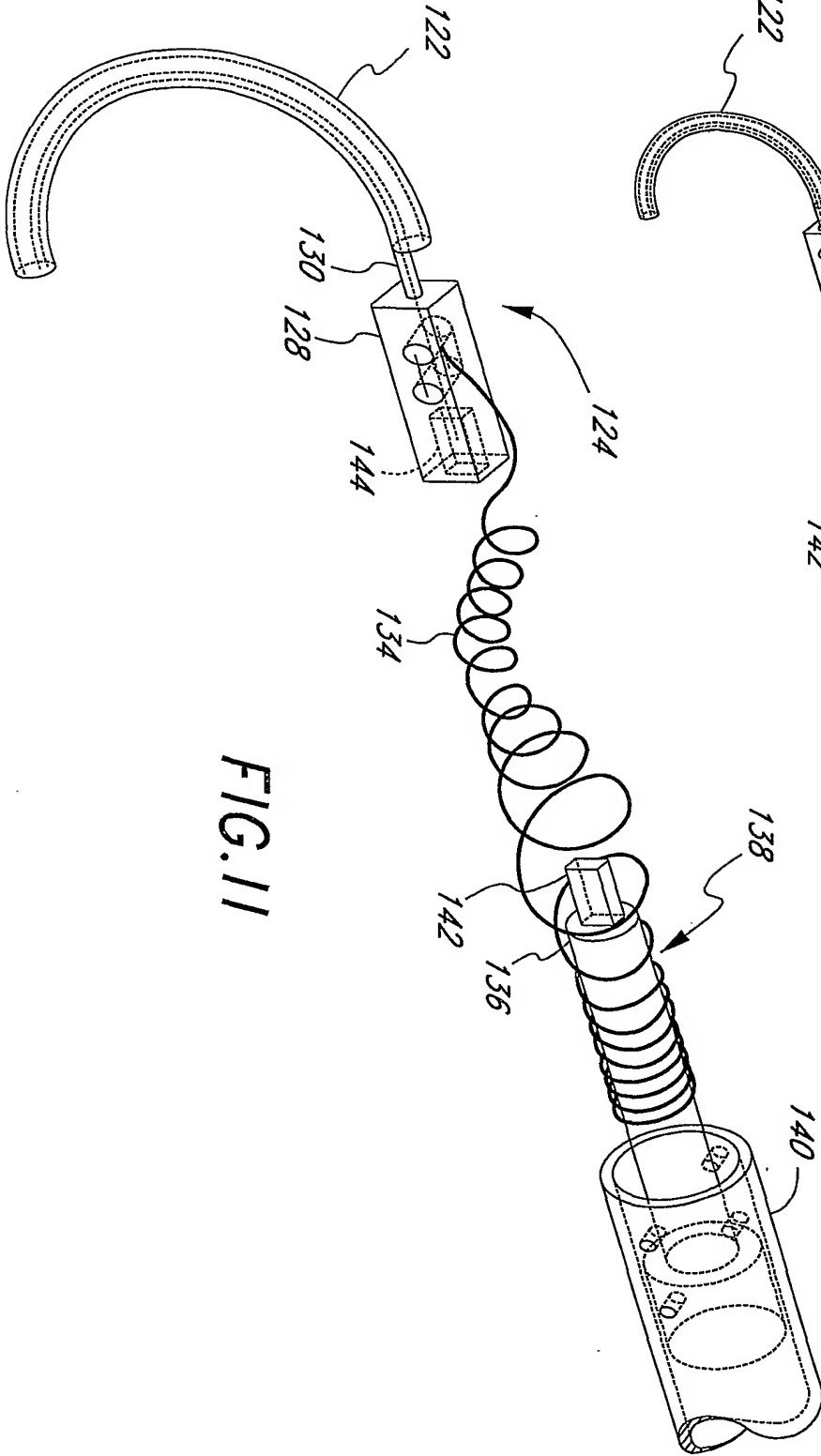


FIG.12

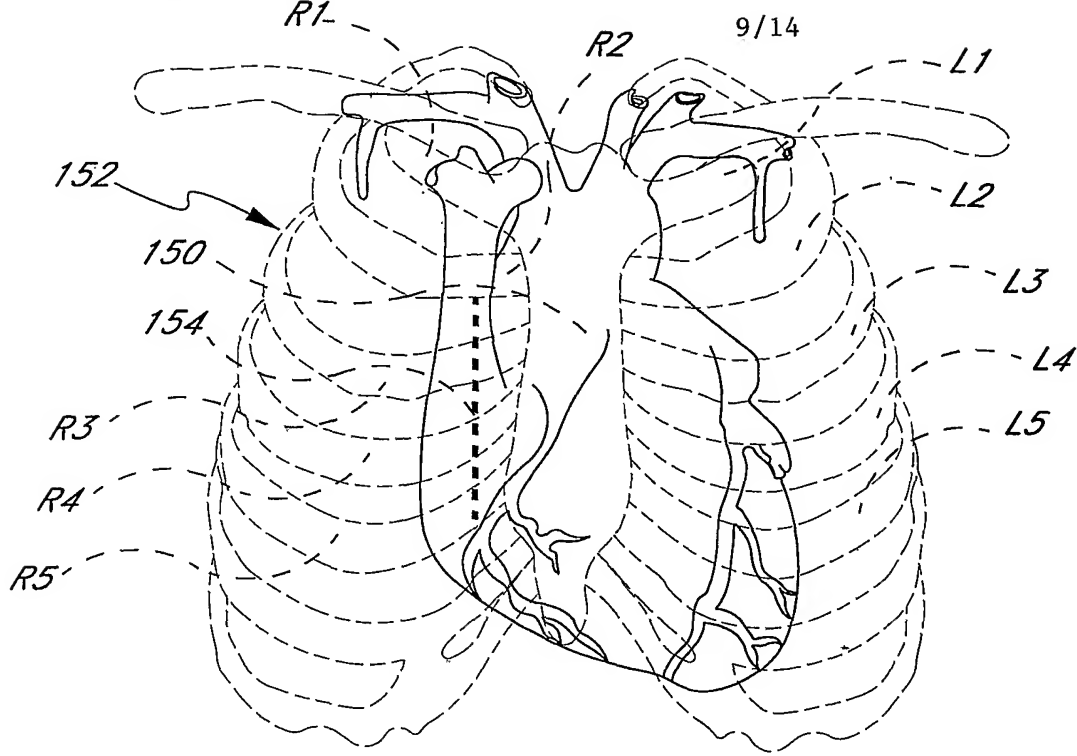
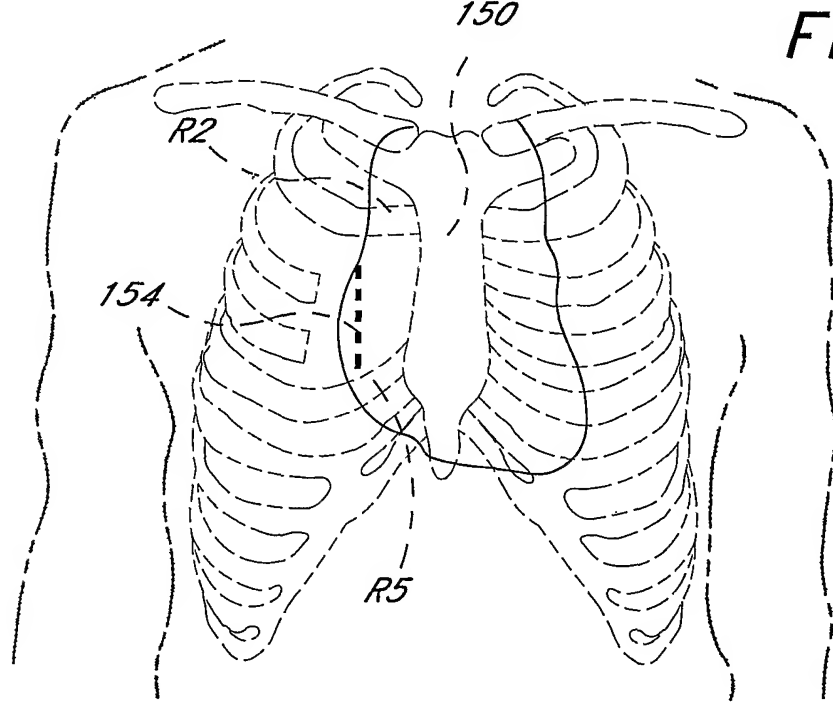
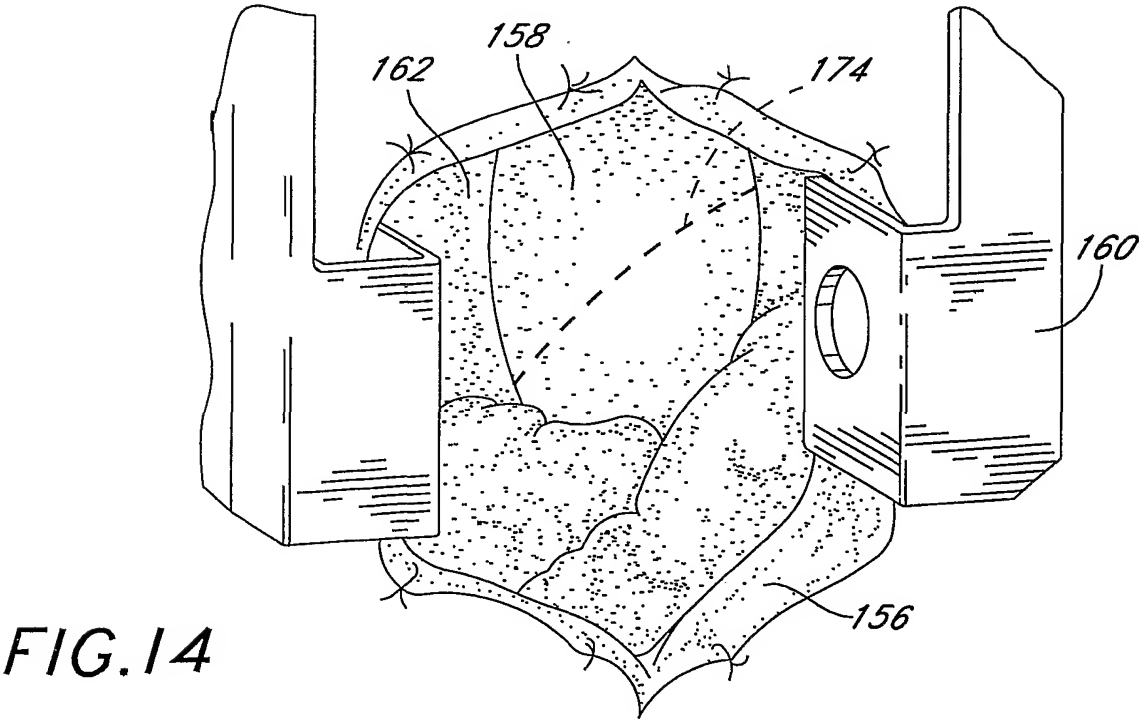
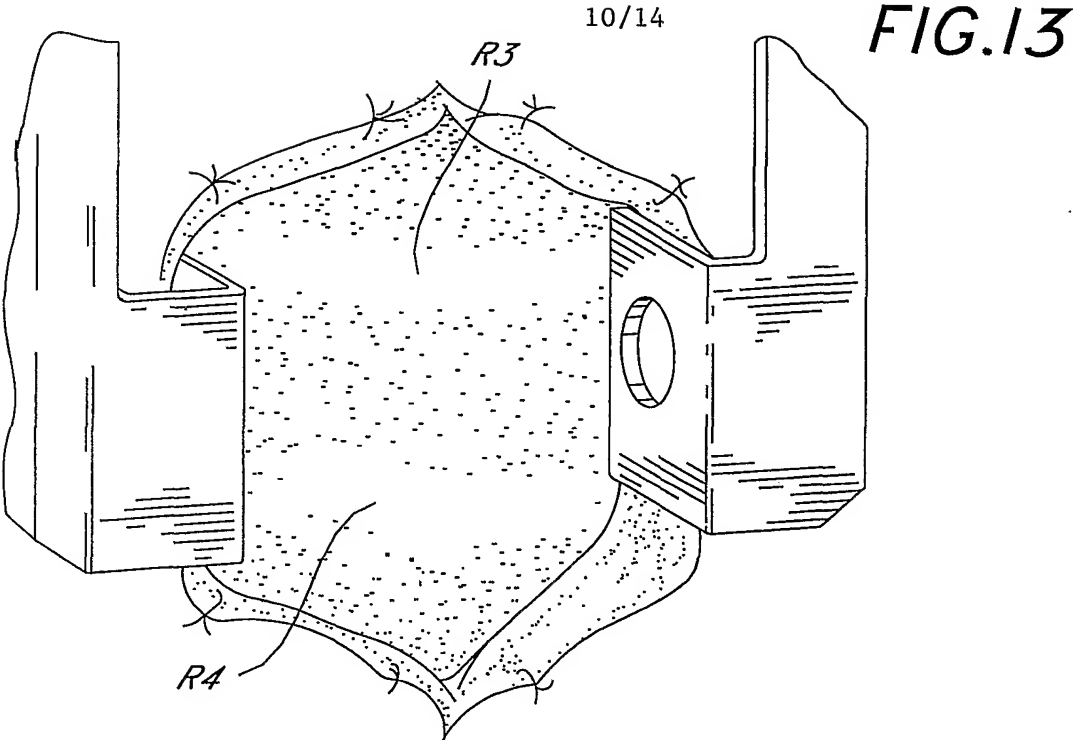
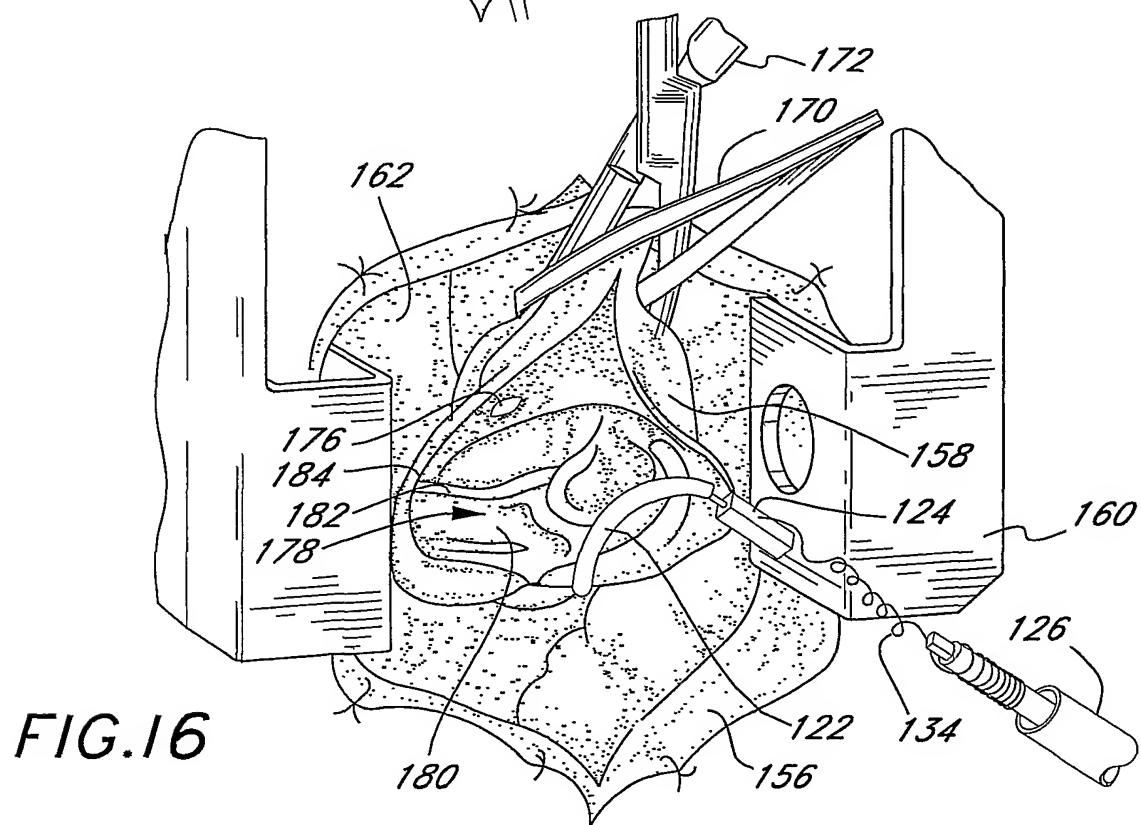
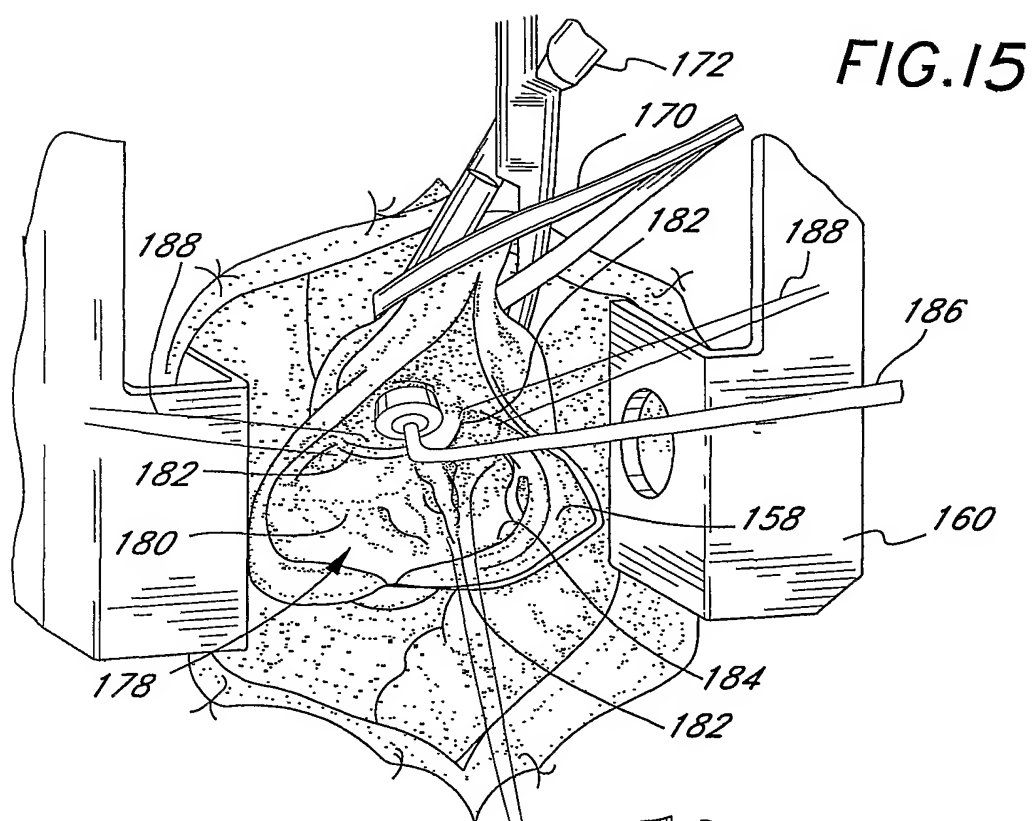


FIG.12A







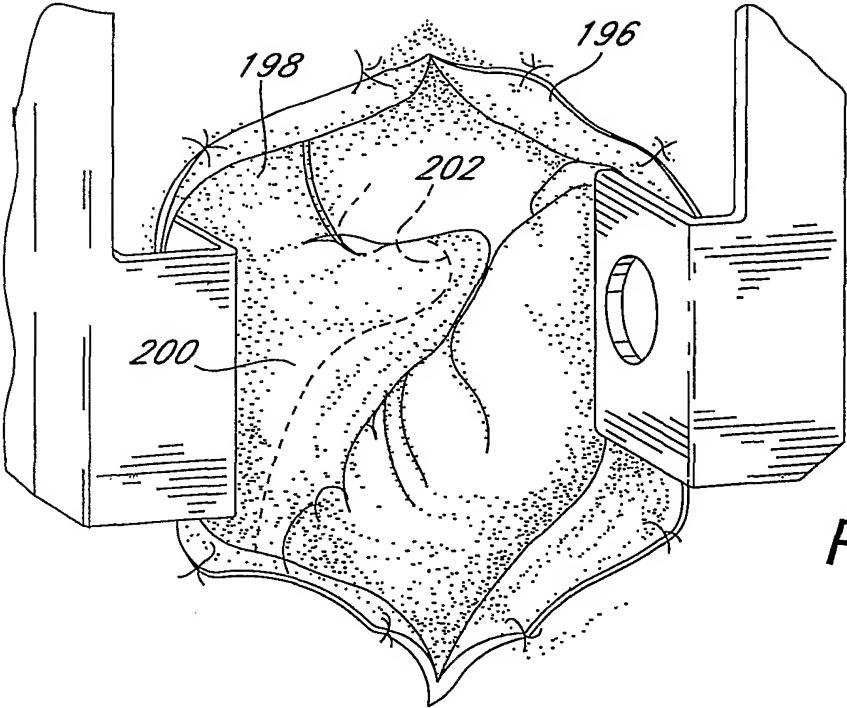


FIG. 17

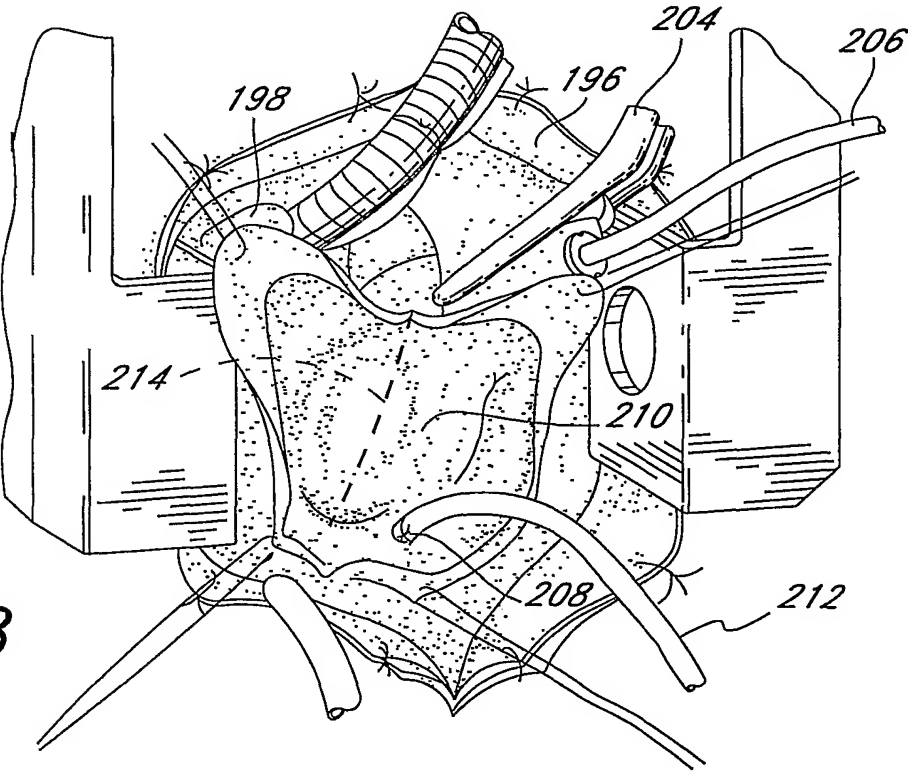
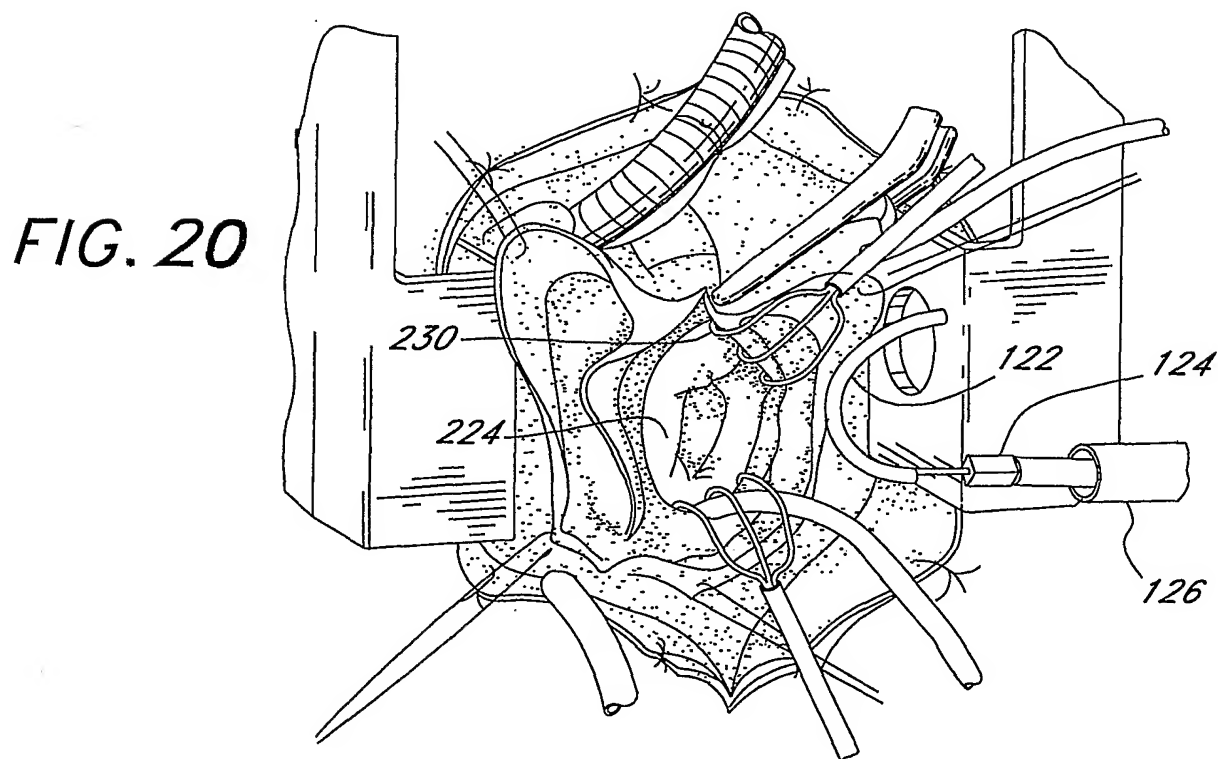
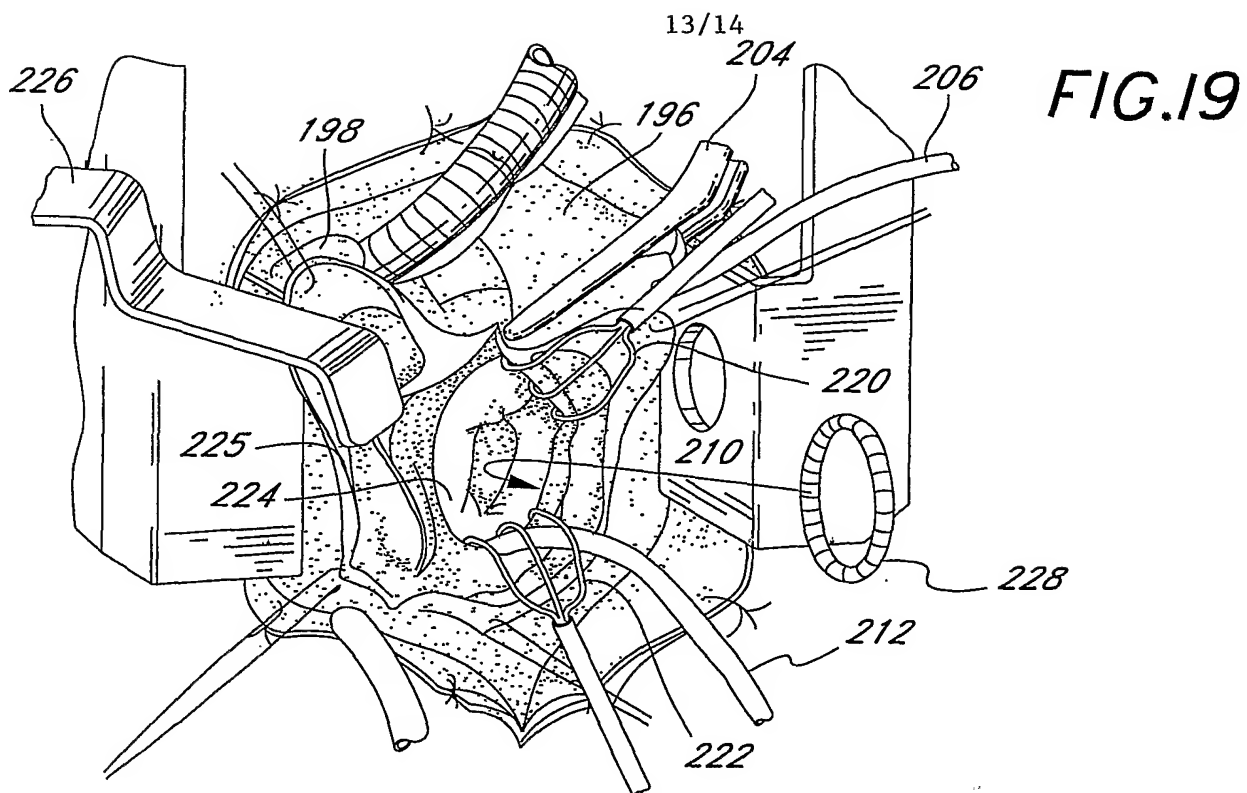


FIG. 18



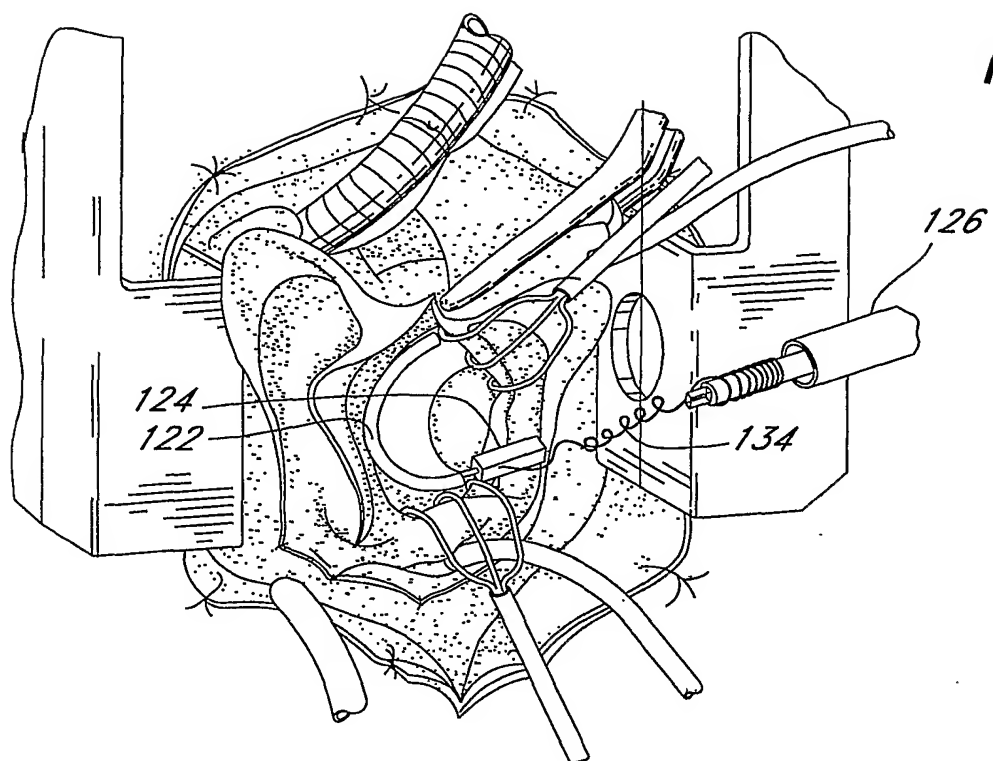


FIG. 22

